



46X HAY TEDDER

OPERATION MANUAL



READ BEFORE OPERATING

Read and understand this manual before operating the machine.

- Follow all safety instructions
- Keep all shields and guards in place
- Stay clear of moving parts.
- Never allow riders on equipment.
- Follow tractor PTO safety procedures

Model : 46X Series

Machine Type: Hay Tedder

Revision: 09/21/2026



CONTROLS
OVERVIEW



OPERATING
INSTRUCTIONS



MAINTENANCE
GUIDELINES



KEEP THIS MANUAL WITH THE MACHINE. READ IT CAREFULLY AND FOLLOW ALL INSTRUCTIONS

YOU MUST FILL OUT YOUR WARRANTY REGISTRATION TO ACTIVATE YOUR WARRANTY AND TO QUALIFY FOR PARTS AND SERVICE!!

To the Owner;

Thank-You for choosing a quality product from Pequea Machine, Inc. We strive to give you the best equipment and the best level of service of any company. With a little care and maintenance this machine will do your work for you for many years. In this manual, we make an effort to get you better acquainted with the machine so you can achieve maximum performance. We design and build all of our equipment with the end user in mind so we welcome any suggestions or ideas for improvement. Please note that it is within our rights to make changes or improvements to our equipment without updating the equipment that was manufactured before the change took place.

Please take a few minutes to fill out the area below. This information will be valuable to you when ordering parts or requesting service from your dealer.

Dealer Name: _____

Dealer Phone Number: _____

Service Manager/Technician: _____

Model# and Description: _____

Serial Number: _____

Date of Purchase: _____

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Intended Use

Pequea Tedders are designed for evenly distributing hay and forage crops only. Pequea will not cover under warranty a tedder that has been used outside of these crops.

Serial Number

The tedder's serial number can be found on the side of the tedder tongue. Please use this number when requesting service, seeking information, or ordering parts. For the operator's convenience, space to record the serial number, model number, purchase date, and dealer has been provided inside the front cover of this manual.

Specifications

Specifications	HT46X
Working Width	17'
Transport Width	10' 6"
Gearboxes	Grease/Oil Bath
Rotors	4
Arms Per Rotor	6
Arm Construction	Flat Bar
PTO/HP Recommended	35+
Weight	1250
Spindle Size	1-3/8"
Hub	4-Bolt w/ Tapered Bearings
Wheels	4-Bolt Heavy Duty, Painted
Tires	18.5 x 8
Hydraulic Requirement	2350PSI



This symbol precedes specific safety instructions throughout this manual. When reading the manual, pay close attention to the information that follows this symbol.



FAILURE TO FOLLOW INSTRUCTIONS IN THIS MANUAL COULD RESULT IN PERSONAL INJURY OR DEATH. READ ENTIRE MANUAL BEFORE OPERATING THE TEDDER.



Keep hands, feet and clothing away from the machine's power take-off (PTO) shaft and any other moving parts until the machine has been shut down and the power source has been locked out.



Do not adjust, unclog, lubricate, or service the tedder until it has been shut down.



Support the tedder securely while working under it.



Be certain all bystanders and animals are a safe distance away before raising or lowering the rotors.



Never allow anyone to ride on the tractor or the tedder.



When transporting, never exceed a speed of 20 MPH and avoid sudden turns.



Be constantly aware of the ends of the machine to avoid collision with other objects.



When transporting the machine on public roads use the proper reflectors, lights, and slow moving vehicle signs required by local government agencies. Pequea will not be liable for any traffic violations.



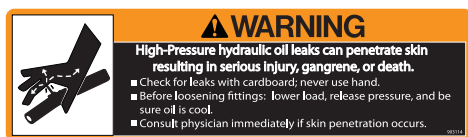
Be sure to check all fasteners before and after every use, this is especially important when the tedder is new but is a good practice on any machinery with high vibration levels.



Be careful around hydraulic hoses and fittings. Never go near hydraulic leaks. High pressure leaks can puncture skin and cause serious injury or death!

Safety Decals and Reflectors

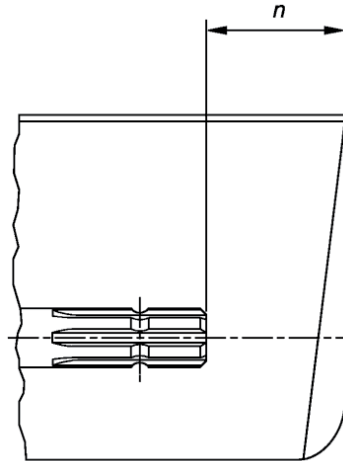
Safety decals and reflectors are for the safety of yourself and others, and must be heeded at all times. If any decals are missing, faded, or damaged in any way, please contact your dealer for replacements immediately. Shown below are some of the decals used on your tedder.



Stay Clear of Rotating Drivelines



TS1644-UN-22AUG95



H96219-UN-29APR10

Entanglement in rotating driveline can cause serious injury or death.

Keep tractor master shield and driveline shields in place at all times. Make sure rotating shields turn freely.

Wear close fitting clothing. Stop the engine and be sure that PTO driveline is stopped before making adjustments, connections, or cleaning out PTO driven equipment.

Do not install any adapter device between the tractor and the primary implement PTO drive shaft that will allow a 1000 rpm tractor shaft to power a 540 rpm implement at speeds higher than 540 rpm.

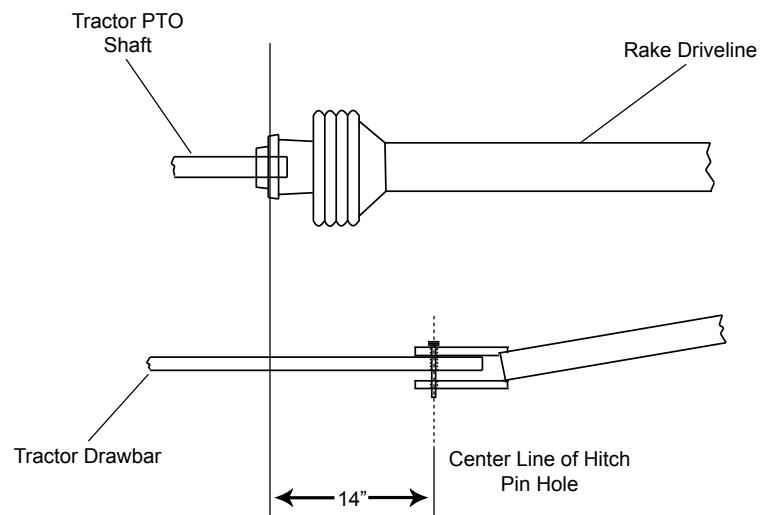
Do not install any adapter device that results in a portion of the rotating implement shaft, tractor shaft, or the adapter to be unguarded. The tractor master shield shall overlap the end of the splined shaft and the added adaptor device as outlined in the table.

PTO Type	Diameter	Splines	$n \pm 5 \text{ mm (0.20 in.)}$
1	35 mm (1.378 in.)	6	85 mm (3.35 in.)

Tractor Requirements

The Pequea Tedder is designed to be used with a tractor having a 540 RPM PTO. The hitch pin hole on the tractor should be 14" (35cm) from the groove in the PTO output shaft. (See illustration below)

NOTE: If the hitch pin hole is located well behind the tractor tires there is the potential of making a sharp enough turn to damage the PTO shaft.



Hitching

Align the hole in the tractor draw bar with the hole in the rake tongue and insert an approved hitch pin. Lock hitch pin with a safety clip to insure that it cannot work its way out.



Figure 1

With PTO shaft connected to the tedder, slide shaft safety collar back and slide the tractor side of the PTO shaft onto the tractor drive shaft. Release the shaft safety collar. Insure that the PTO shaft is securely locked onto the tractor drive shaft. Fold the PTO stand down onto the frame to avoid damaging the PTO shaft shielding. (Figure 2)

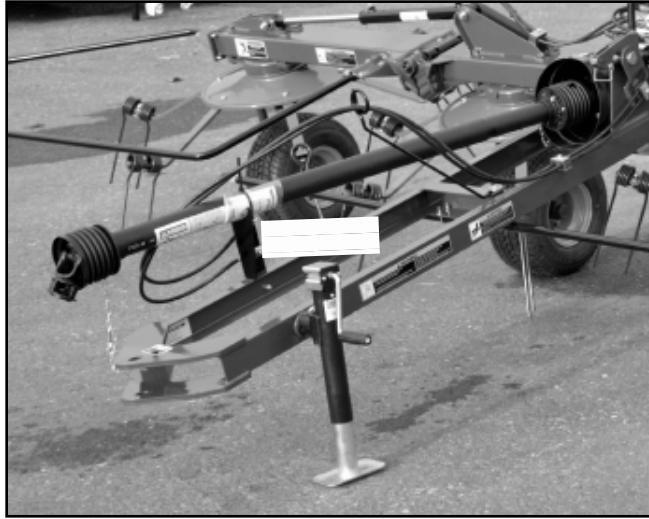


Figure 2

Connect the tedder hydraulic lines to the tractor implement hydraulic output.

Plug the electrical harness into the tractor to operate the lights (If applicable).

Crank the jack up until the foot is off the ground and remove the locking pin. Pull the jack off of the mount, place in storage position on the main frame, and reinsert locking pin. Figure 3 shows the jack in the storage position.



Figure 3

Field Transport

Always transport the tedder with the wings raised in the transport position to reduce the overall width.

Never allow any riders on the tractor or the tedder.

Avoid tight turns to reduce the possibility of loss of control or PTO shaft damage.

Remain fully aware of the width of the tedder in relation to objects you are passing, either stationary or moving.

Never travel at speeds over 10 MPH (16km/hr.) in the field.

Road Transport

Adhere to all suggestions for transport in the field listed above.

Follow all local regulations for moving agricultural equipment on public roads, especially those related to reflectors, SMV (slow moving vehicle) symbols and safety markers.

Never travel at speeds over 20 MPH (32km/hr.) on the road.

Never travel on the road at night unless your tedder is equipped with lights.

Tine Height Adjustments



Never attempt to make any adjustments unless the tedder and tractor have been shut off and have come to a complete stop.

Correct tine height cannot be stressed enough as it is essential to minimize crop loss, prevent premature wear of tines, and decrease crop contamination which can result in premature wear of your processing equipment. Turn the tilt cylinder pitch adjustment handle (Figure 4) clockwise to raise the tine height or turn the handle counter clockwise to lower the tine height. Flip the wire lock over the handle to keep the handle from turning during operation. Generally, the tines should be around 1-2 inches from the ground for most crops. However, each situation is different and factors like field conditions, stubble length, and crop moisture can change where the optimum setting should be.

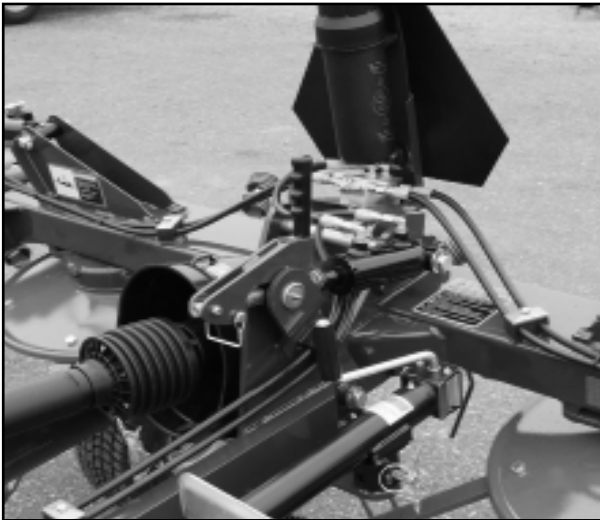


Figure 5

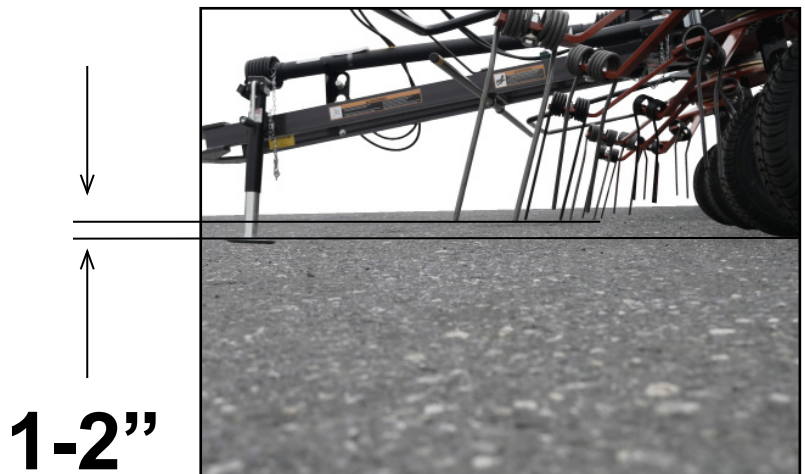


Figure 6

Having made adjustments (where necessary) described in the previous sections, drive the tractor to where you will begin tedding. With the tractor standing still, lower the tedder to its operating position. Engage the tractor's PTO at a low RPM, (this is especially important on a tractor with an electric clutch) and without getting off the tractor seat, visually determine that the tedder is properly adjusted. If further adjustments are required, disengage the PTO and stop the tractor's engine and adjust where needed.

When ready, increase PTO speed to the desired RPM and engage the tractor's forward gear. The correct ground speed/PTO speed ratio, along with the proper adjustment for height and level, will ultimately determine the quality of the tedding job. 6 MPH (9.6 km/hr.) ground speed and 500 PTO RPMs is a good starting point. However, you may need to change setting and/or speeds for different crop conditions. Adhere to all safety requirements as listed previously for field operation.

Always operate the tedder at the lowest RPM possible while still picking up all the material. Higher speeds result in more leaf loss and lower quality hay, especially if you are tedding alfalfa hay. Higher speeds will also cause more wear on the tedder and will also promote wrapping of hay around any rotating parts.

While operating the tedder you must constantly be aware of all your surroundings. The guards are designed for human safety and will not withstand a collision with a stationary object such as a fence post or an electric pole. If such a collision does occur and you cannot stop before the tine arms hit the obstacle, the radial pin clutch on the gearbox input shaft will engage and should protect the gearbox from any serious damage. The slip clutch will not engage fast enough to protect the tine arms.

This tedder has been designed to tolerate a fair amount of abuse due to rough field conditions, However, this is no excuse for careless operation and it is the operator's sole responsibility to avoid conditions such as washouts, ditches, animal dens, and sink holes. These hazards can cause severe damage to the tedder. Damages incurred due to carelessness by the operator will not be covered under warranty by the manufacturer.

It is extremely important to keep your tedder properly lubricated at all times. Failure to do so will greatly decrease the performance and the life of the machine.

Never lubricate or perform any maintenance, adjustments or repairs with the machine running. The PTO must be disengaged and the tractor's engine must be shut off.

Do not over grease the sealed bearings. Over greasing could rupture the seals exposing the bearing to a lot of dust particles. Roller bearings are sealed and are generally maintenance free. The friction bearing points cannot be over greased.

General Maintenance

Check the tire pressure. Tires should be inflated to 20psi.

Periodically check for loose fasteners. Fasteners are all torqued at the factory but vibrations from normal operation may cause some of the fasteners to loosen, especially when the machine is relatively new.

The wheel hubs should be checked to make sure the bearings are snug and do not allow the wheel to wobble during operation.

Check the guards before each use to make sure they are not bent, damaged or missing. Do not operate the tedder without proper safety guarding.

Check the tines before each use to make sure none are broken, loose or missing. Missing tines will affect the performance of the tedder and will also throw the rotor off balance causing undue stress and vibration.

Check all hydraulic lines for leaks or other damage. Do not use the tedder if any of the lines are damaged.

Make sure all the safety decals are legible.

Gearbox Lubrication

The oil in the center gearbox (Figure 11) should be drained and replaced before each season. Drain all the old oil and replace with 64 oz of new SAE 80W90 gear oil.

The rotor gearboxes (Figure 12) have been packed with grease at the factory and should not need to be maintained. However, they should be checked before each season to make sure the gears are still coated with a film of grease. If additional grease is needed, use 2-4 ounces of NLGI #0 gear grease.

Be sure to properly dispose of any used oil or grease! Do not pour directly onto the ground!

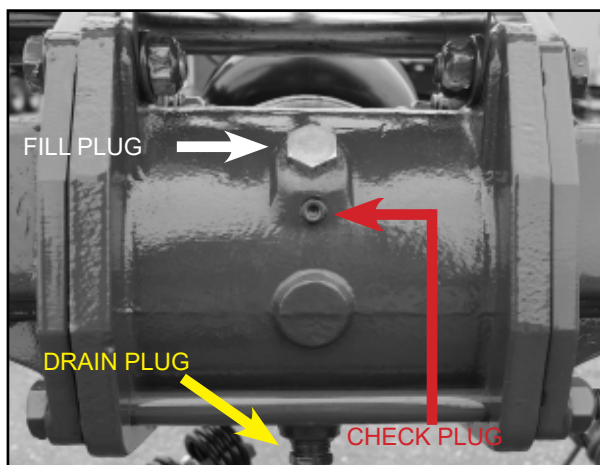


Figure 12



Figure 13

Wheel Bearings

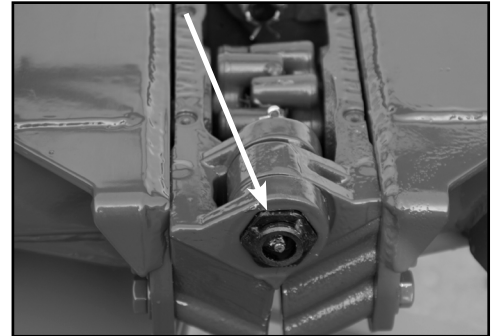
Check wheel bearings for proper lubrication before each season. If the bearing grease is becoming dry or caked the bearings should be cleaned and re-packed with new multi purpose grease.

General Lubrication

All other grease fittings should be lubricated after every 50 hours of operation. Use a quality multi purpose grease for all bearings, joints, and pivot points. In dry, dusty conditions it may be necessary to grease more than every 50 hours. In the following pages we show the location of the grease fittings. Before greasing, use a clean cloth and wipe off both the grease fitting and the tip of the grease gun. This will eliminate any chance of dirt or dust particles getting inside and damaging the bearings or friction surfaces.

General Lubrication

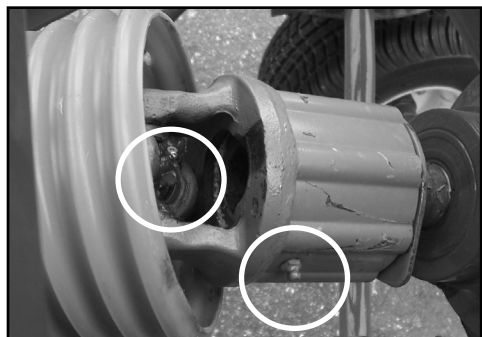
The wing pivots are greasable through a fitting on the end of each pivot pin. These are friction pivot points and should always be kept wet with grease.



The tilt cylinder adjustment threads must be kept well greased to allow for easy adjustment for tine height.



PTO Shaft Lubrication



The radial pin clutch and the center cross in the pto yoke should be greased every 8 hours.



The front center cross should also be greased every 8 hours.



The pto guarding should be lubricated at all times. If the shield feels tight when it is extended and retracted then lubricate as necessary.

The timing of the tine arms on the tedders is very important for the tedder. The tines need to be equally spaced to avoid any interference between the tines when they are rotating. See the figures () of the tine arms The figures below show correctly timed rotors and incorrectly timed rotors.

The timing needs to be kept in mind when doing any type of repair or maintenance on the tedder. Keeping the correct timing is easily achieved with knowledge of the timing marks on the gears and finger coupling drives. Please follow the instructions for timing carefully and step by step to ensure that the tedder will be put together correctly. If the tedder is assembled incorrectly, the only way to correct the timing is to tear it apart again and start over. Following the procedure in the correct order will ensure that the timing is accurate.

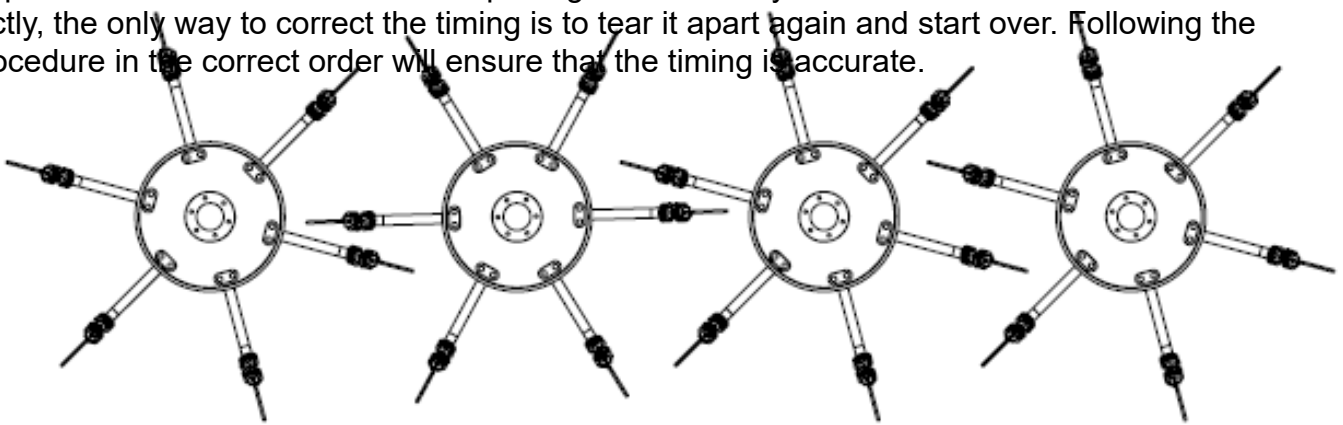


Figure 1: Tedder Timing Bad

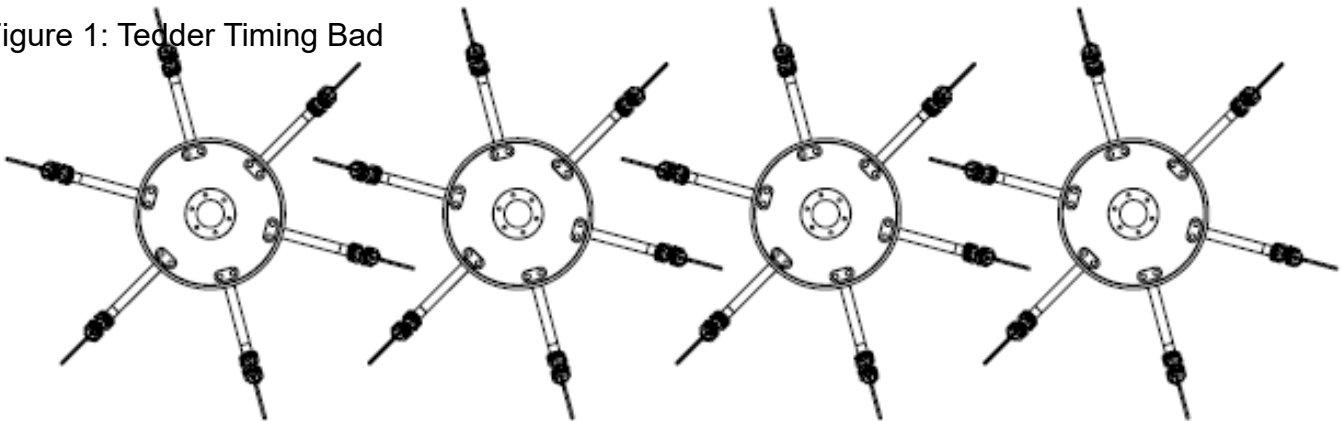
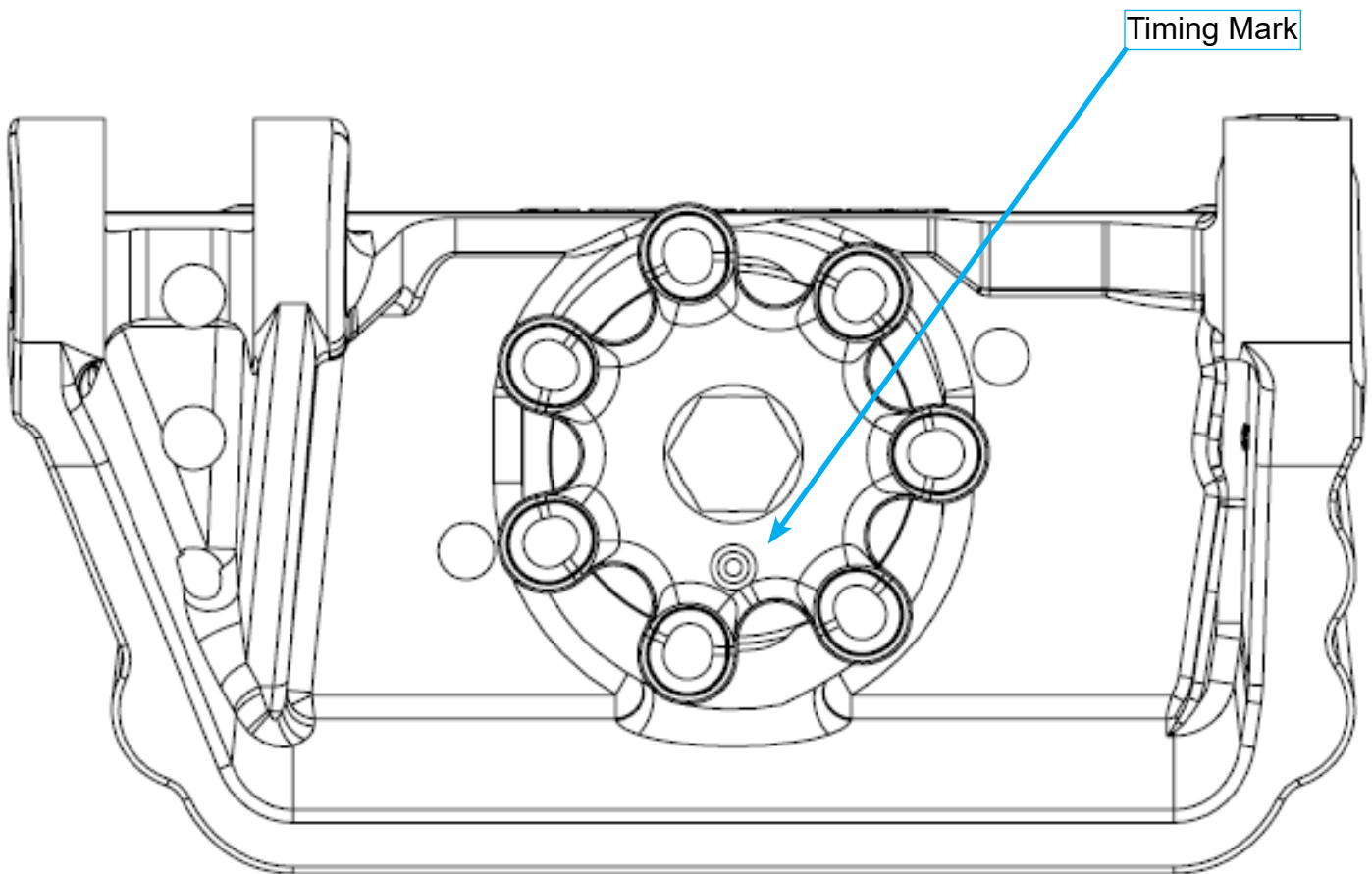


Figure 2: Timing is correct

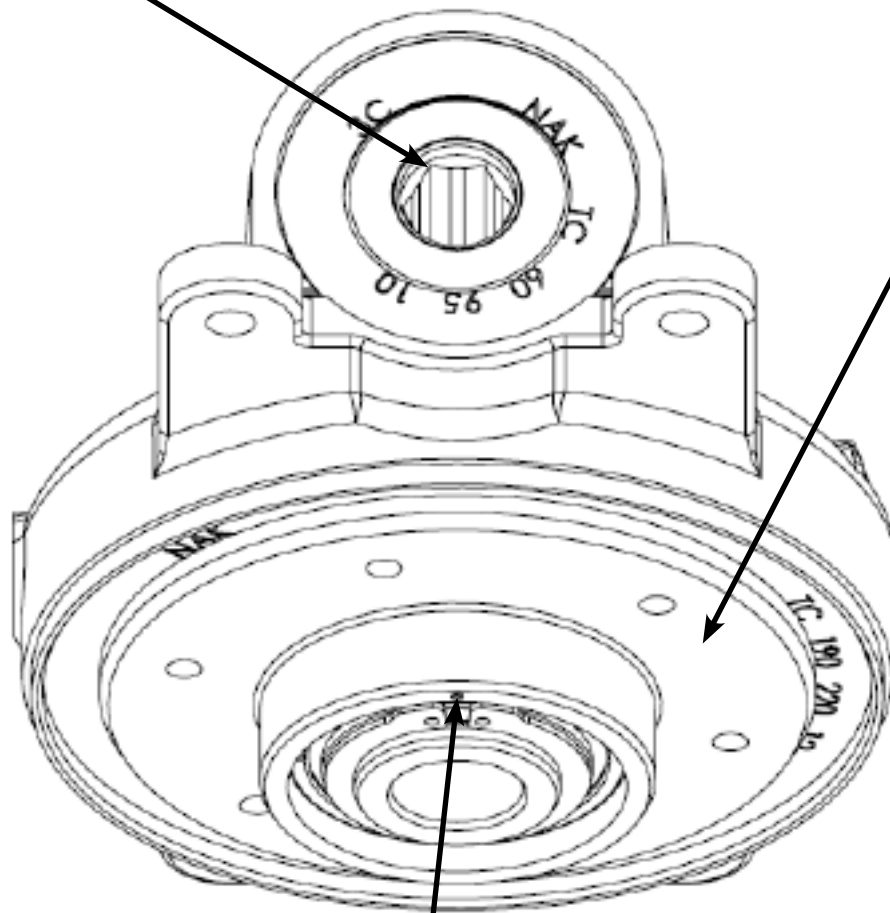
Timing marks and locations are on each of the 4 rotor gearboxes and the finger drives. The figures below show how the finger drives and the gearboxes need to be timed when assembling.

The finger drive is contained by a spherical bearing centered inside a bolted-on casting. The hex drive shaft goes through the finger drive before bolting and needs to be oriented as shown with the timing mark on the down side of the shaft.

The rotor gearboxes have a timing mark on the larger gear. To set the timing on the rotors, the gearbox will need to be rotated to the position shown in the figure below with the timing mark beneath the pinion (small gear) and in line with the hex shaft.



Orientation of Hex is critical, any flat of Hex needs to be lined up parallel to the face of the gear.



Face of the gear.

Timing mark on gear. Line this mark up on side of pinion (small gear). The mark is smaller and difficult to see. it is located on the lip of the gear.



Pequea Machine Company Limited Warranty

Official limited warranty terms for eligible Pequea machinery, equipment, trailers, and Turbo Tedder components.

Coverage	Term	Key Conditions
General factory defects	2 years	Parts and approved dealer labor only; applies to defects in material or workmanship existing at manufacture.
Eligible Turbo Tedder gearbox assembly	6 years	Original Purchaser only; proof of purchase may be required; eligible models only.
Eligible Turbo Tedder finger drive	Limited lifetime	For as long as the Original Purchaser owns the eligible Turbo Tedder; proof of purchase may be required.
Rental-use products	Prorated	Products used as rentals are subject to prorated warranty terms. Contact Pequea directly for adjusted warranty terms.

This summary is provided for convenience only. Complete terms, limitations, conditions, and exclusions are stated below.

Pequea Machine Company Limited Warranty

Pequea Machine Company warrants to the Original Purchaser all machinery, equipment, and trailers manufactured by it to be free from defects in material and workmanship under normal use and service. This Limited Warranty covers only defects in material or workmanship existing at the time of manufacture and arising under normal use and service.

Pequea Machine Company's obligation under this Limited Warranty shall be limited to the repair or replacement of defective parts, and applicable covered labor, for a period of two (2) years from the date of retail purchase by the Original Purchaser, provided that the defect is inspected and approved by Pequea Machine Company in accordance with the terms of this Limited Warranty.

For purposes of this Limited Warranty, **Original Purchaser** means the first retail purchaser of the product from an authorized Pequea dealer. This Limited Warranty is not transferable. Proof of purchase, including purchase date, serial number, selling dealer, and Original Purchaser information, may be required for any warranty claim.

Warranty coverage applies only to products purchased new from an authorized Pequea dealer in good standing at the time of sale. Products purchased from an unauthorized dealer, reseller, auction company, broker, third-party marketplace, private seller, or any other unauthorized source are not eligible for warranty coverage unless Pequea Machine Company approves coverage in writing at its sole discretion. Pequea Machine Company reserves the right to decline warranty coverage for any product not sold by an authorized Pequea dealer.

Products used as rentals are subject to a prorated warranty and may not be eligible for the full warranty terms stated herein. Customers, dealers, or rental operators should contact Pequea Machine Company directly for adjusted warranty terms applicable to rental-use products.

All warranty claims must be submitted through an authorized Pequea dealer. Approved warranty repairs must be performed by an authorized Pequea dealer unless Pequea Machine Company gives prior written approval otherwise. Pequea Machine Company will not be responsible for repairs, labor, parts, freight, or other charges not approved in advance through Pequea Machine Company's warranty process.

Covered labor is limited to labor performed by an authorized Pequea dealer for approved warranty repairs, at Pequea Machine Company's approved warranty labor rate and allowed repair time. Covered labor does not include travel time, mileage, hauling, pickup or delivery, field service charges, freight, diagnostic time not approved by Pequea Machine Company, equipment rental, loss of use, crop loss, lost profits, shop supplies, overtime, or incidental or consequential

damages.

Unless otherwise approved in writing by Pequea Machine Company, the customer or dealer is responsible for transportation, freight, pickup, delivery, and shipping charges related to warranty inspection, repair, replacement, or return of parts.

Notice of defect shall be furnished in writing to the authorized Pequea dealer and shall disclose, in full, all known defects and failures in operation and use. Reasonable time shall be given to the dealer and Pequea Machine Company to inspect, evaluate, and remedy any such defects or failures. Failure to provide timely notice or to allow reasonable opportunity for inspection and repair shall be deemed an acceptance by the Buyer and satisfaction in full of this Limited Warranty.

This Limited Warranty does not cover, under any circumstances, any parts, components, or materials which, in the opinion of Pequea Machine Company, have been subjected to neglect, misuse, improper maintenance, alteration, accident, abuse, overloading, unauthorized repair, improper installation, improper operation, or repair with parts other than those manufactured by or obtained from Pequea Machine Company.

This Limited Warranty does not cover normal wear and tear, consumable items, maintenance items, adjustments, or components that are already covered by a separate warranty provided by the supplier or manufacturer of said parts or components.

Pequea Machine Company's obligation under this Limited Warranty is limited to the repair or replacement, at the option of Pequea Machine Company, of any part which is covered by this Limited Warranty and approved by Pequea Machine Company through its warranty process.

Authorized Pequea dealers are independent businesses and are not authorized to alter, expand, or waive the terms of this Limited Warranty. Pequea Machine Company is not responsible for unauthorized promises, representations, repairs, modifications, or charges made by any dealer, distributor, reseller, or other person or entity.

THIS WARRANTY IS MADE EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR USE OR PURPOSE, AND OF ALL OTHER OBLIGATIONS OR LIABILITIES ON THE PART OF PEQUEA MACHINE COMPANY, TO THE EXTENT PERMITTED BY APPLICABLE LAW. PEQUEA MACHINE COMPANY NEITHER ASSUMES NOR AUTHORIZES ANY OTHER PERSON OR ENTITY TO ASSUME ANY OTHER LIABILITY IN CONNECTION WITH THE SALE OR USE OF ITS MACHINERY, EQUIPMENT, OR TRAILERS.

TO THE EXTENT PERMITTED BY APPLICABLE LAW, PEQUEA MACHINE COMPANY SHALL NOT BE LIABLE FOR INCIDENTAL, SPECIAL, INDIRECT, OR CONSEQUENTIAL DAMAGES, INCLUDING BUT NOT LIMITED TO LOSS OF USE, LOST PROFITS, CROP LOSS, EQUIPMENT RENTAL, DOWNTIME, TRANSPORTATION COSTS, OR OTHER COMMERCIAL LOSSES.

This Limited Warranty shall not apply to any machine, equipment, trailer, or part thereof which has been subject to accident, negligence, alteration, abuse, misuse, improper maintenance, unauthorized repair, improper installation, improper operation, overloading, or use inconsistent with the intended purpose of the product.

Pequea Machine Company makes no warranty whatsoever with respect to accessories or parts not supplied by Pequea Machine Company. This Limited Warranty shall apply only within the boundaries of the continental United States.

Under this Limited Warranty, Pequea Machine Company cannot guarantee that existing conditions beyond its control will not affect its ability to obtain materials or manufacture necessary replacement parts.

No one is authorized to alter, modify, expand, waive, or change the terms of this Limited Warranty in any manner unless such change is made in writing and approved by an authorized officer of Pequea Machine Company.

Pequea Machine Company Turbo Tedder Extended Gearbox Warranty

In addition to the Limited Warranty outlined above, Pequea Machine Company warrants the gearbox assembly for eligible Turbo Tedder models to be free from defects in material and workmanship for a total period of six (6) years from the date of retail purchase by the Original Purchaser.

This Extended Gearbox Warranty applies to eligible Turbo Tedder models, including HT Series models, but excluding the following older models: HT26X, HT46X, HT66X, HT4102, HT6102, HT6202, and HT8101.

This Extended Gearbox Warranty covers only defects in material or workmanship existing at the time of manufacture and arising under normal use and service. If a gearbox assembly is inspected and approved by Pequea Machine Company as

defective under the terms of this Extended Gearbox Warranty within six (6) years from the date of retail purchase, Pequea Machine Company will repair or replace the gearbox assembly, at its option.

This Extended Gearbox Warranty applies only to the Original Purchaser and is not transferable. For purposes of this warranty, Original Purchaser means the first retail purchaser of the eligible Turbo Tedder from an authorized Pequea dealer. Proof of purchase, including purchase date, serial number, selling dealer, and Original Purchaser information, may be required.

Warranty coverage applies only to eligible Turbo Tedders purchased new from an authorized Pequea dealer in good standing at the time of sale. Products purchased from an unauthorized dealer, reseller, auction company, broker, third-party marketplace, private seller, or any other unauthorized source are not eligible for this Extended Gearbox Warranty unless Pequea Machine Company approves coverage in writing at its sole discretion. Pequea Machine Company reserves the right to decline warranty coverage for any product not sold by an authorized Pequea dealer.

Products used as rentals are subject to a prorated warranty and may not be eligible for the full Extended Gearbox Warranty terms stated herein. Customers, dealers, or rental operators should contact Pequea Machine Company directly for adjusted warranty terms applicable to rental-use products.

All claims under this Extended Gearbox Warranty must be submitted through an authorized Pequea dealer. Approved warranty repairs must be performed by an authorized Pequea dealer unless Pequea Machine Company gives prior written approval otherwise. Pequea Machine Company will not be responsible for repairs, labor, parts, freight, or other charges not approved in advance through Pequea Machine Company's warranty process.

Covered labor, if any, is limited to labor performed by an authorized Pequea dealer for approved warranty repairs, at Pequea Machine Company's approved warranty labor rate and allowed repair time. Covered labor does not include travel time, mileage, hauling, pickup or delivery, field service charges, freight, diagnostic time not approved by Pequea Machine Company, equipment rental, loss of use, crop loss, lost profits, shop supplies, overtime, or incidental or consequential damages.

Unless otherwise approved in writing by Pequea Machine Company, the customer or dealer is responsible for transportation, freight, pickup, delivery, and shipping charges related to warranty inspection, repair, replacement, or return of the gearbox assembly or related parts.

This Extended Gearbox Warranty does not cover damage or failure resulting from normal wear and tear, neglect, misuse, improper maintenance, alteration, accident, abuse, overloading, unauthorized repair, improper installation, improper operation, contamination, lack of lubrication, use of improper lubricants, or use of parts not manufactured by or obtained from Pequea Machine Company.

This Extended Gearbox Warranty is subject to all applicable limitations, exclusions, claim procedures, and conditions stated in Pequea Machine Company's Limited Warranty, unless expressly modified by this Extended Gearbox Warranty.

Pequea Machine Company Turbo Tedder Finger Drive Limited Lifetime Warranty

In addition to the Limited Warranty outlined above, Pequea Machine Company warrants the finger drive on eligible Turbo Tedder models to be free from defects in material and workmanship for as long as the Original Purchaser owns the eligible Turbo Tedder, subject to the terms and conditions of this Limited Lifetime Warranty.

This Limited Lifetime Warranty covers only defects in material or workmanship existing at the time of manufacture and arising under normal use and service. If a finger drive is inspected and approved by Pequea Machine Company as defective under the terms of this Limited Lifetime Warranty, Pequea Machine Company will repair or replace the finger drive, at its option.

This Limited Lifetime Warranty applies only to the Original Purchaser and is not transferable. For purposes of this warranty, Original Purchaser means the first retail purchaser of the eligible Turbo Tedder from an authorized Pequea dealer. Proof of purchase, including purchase date, serial number, selling dealer, and Original Purchaser information, may be required.

Warranty coverage applies only to eligible Turbo Tedders purchased new from an authorized Pequea dealer in good standing at the time of sale. Products purchased from an unauthorized dealer, reseller, auction company, broker, third-party marketplace, private seller, or any other unauthorized source are not eligible for this Limited Lifetime Warranty.

unless Pequea Machine Company approves coverage in writing at its sole discretion. Pequea Machine Company reserves the right to decline warranty coverage for any product not sold by an authorized Pequea dealer.

Products used as rentals are subject to a prorated warranty and may not be eligible for the full Limited Lifetime Warranty terms stated herein. Customers, dealers, or rental operators should contact Pequea Machine Company directly for adjusted warranty terms applicable to rental-use products.

All claims under this Limited Lifetime Warranty must be submitted through an authorized Pequea dealer. Approved warranty repairs must be performed by an authorized Pequea dealer unless Pequea Machine Company gives prior written approval otherwise. Pequea Machine Company will not be responsible for repairs, labor, parts, freight, or other charges not approved in advance through Pequea Machine Company's warranty process.

Covered labor, if any, is limited to labor performed by an authorized Pequea dealer for approved warranty repairs, at Pequea Machine Company's approved warranty labor rate and allowed repair time. Covered labor does not include travel time, mileage, hauling, pickup or delivery, field service charges, freight, diagnostic time not approved by Pequea Machine Company, equipment rental, loss of use, crop loss, lost profits, shop supplies, overtime, or incidental or consequential damages.

Unless otherwise approved in writing by Pequea Machine Company, the customer or dealer is responsible for transportation, freight, pickup, delivery, and shipping charges related to warranty inspection, repair, replacement, or return of the finger drive or related parts.

This Limited Lifetime Warranty does not cover damage or failure resulting from normal wear and tear, neglect, misuse, improper maintenance, alteration, accident, abuse, overloading, unauthorized repair, improper installation, improper operation, damage caused by worn or failed related components, or use of parts not manufactured by or obtained from Pequea Machine Company.

This Limited Lifetime Warranty is subject to all applicable limitations, exclusions, claim procedures, and conditions stated in Pequea Machine Company's Limited Warranty, unless expressly modified by this Limited Lifetime Warranty.

Marketing summary: Pequea Machine Company offers a two-year limited parts and labor warranty on factory defects, a six-year limited gearbox warranty on eligible Turbo Tedders, and a Limited Lifetime Finger Drive Warranty on eligible Turbo Tedders for the Original Purchaser. Complete terms, conditions, exclusions, and limitations apply.



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