

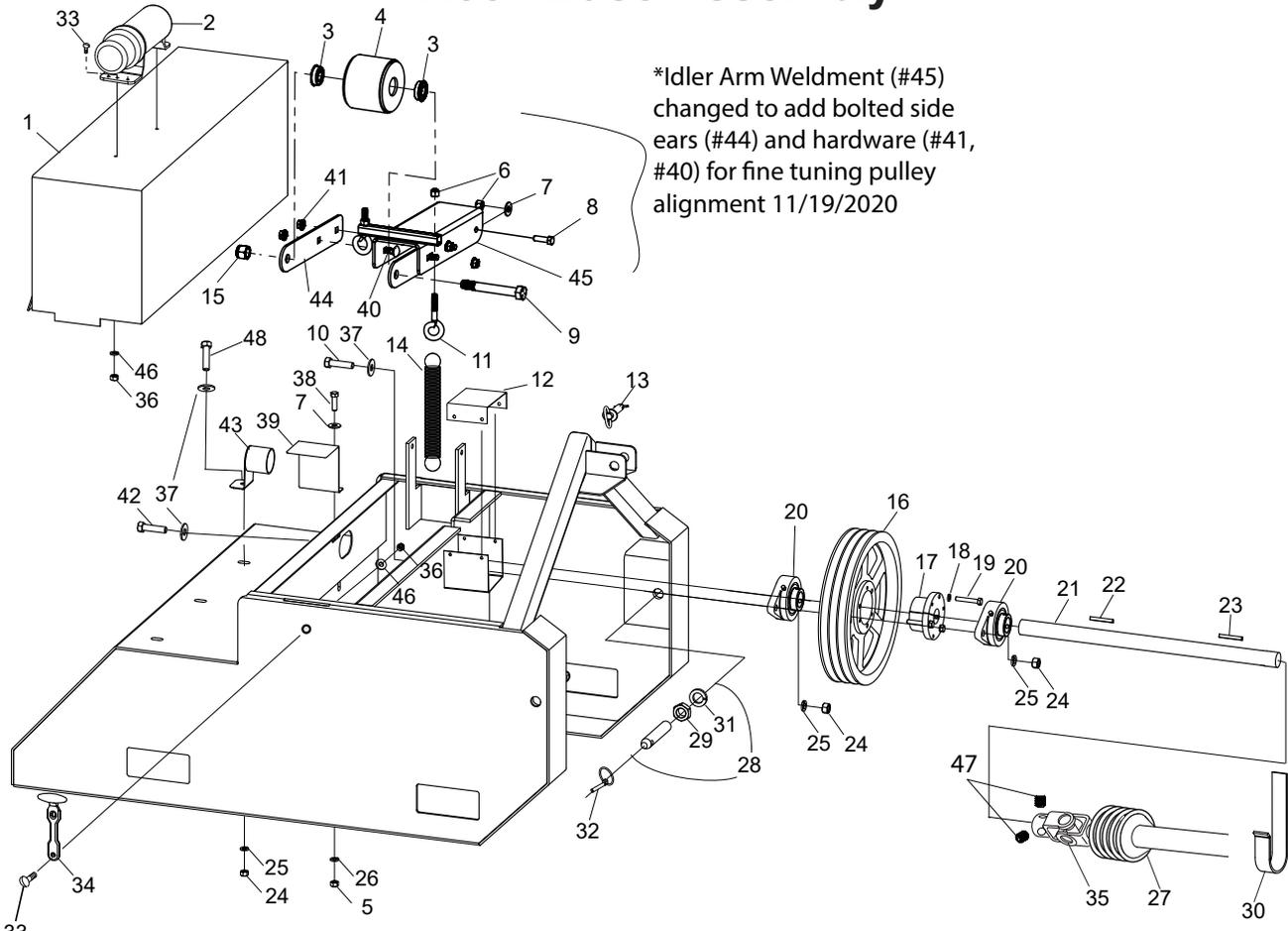


CX551 Wood Chipper

Illustrated Parts Breakdown

Page 1	Base Assembly
Page 2	Idler Tensioner
Page 3	Feed Roller Carriage
Page 4	Hopper Assembly
Page 5-6	Rotor Housing S/N -94633
Page 7-8	Rotor Housing S/N 94633+
Page 9	PTO Shaft Assembly S/N 92970+
Page 10	Self Contained Hydraulics Option
Page 11	Auto Feed Option
Page 12	Hose Assembly - Self Contained
Page 13	Hose Assembly - Tractor Hydraulics

CX551 Base Assembly

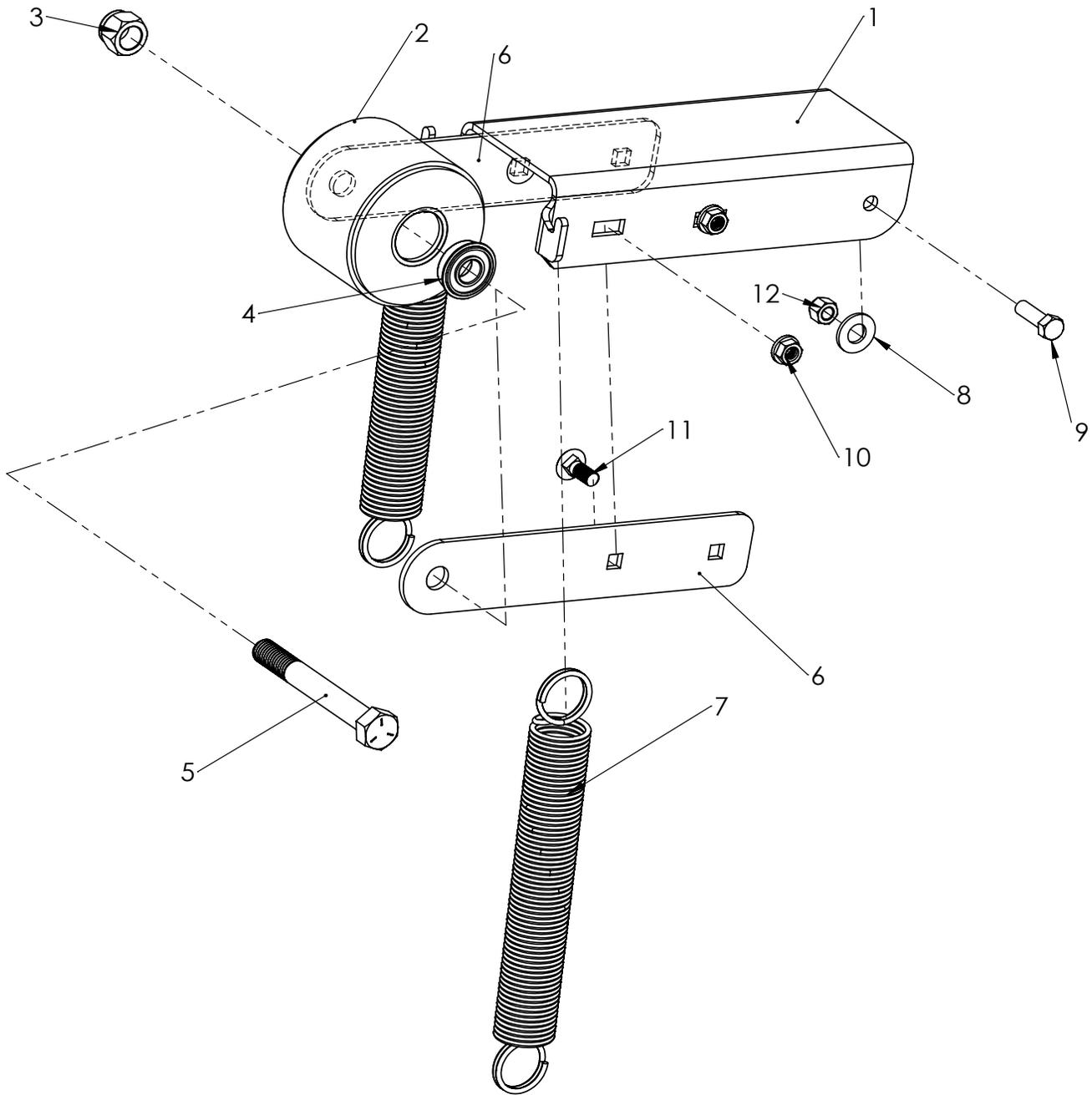


*Idler Arm Weldment (#45)
changed to add bolted side
ears (#44) and hardware (#41,
#40) for fine tuning pulley
alignment 11/19/2020

Ref#	Description	Part#
1	Belt Shield	902025
2	Owner's Manual Canister	503050
2a	Operator's/Parts Manual	990021
3	Insert Bearing	900150
4	Idler Roller	902023
5	Nut, 3/8	000915
6	Locknut, 3/8	003000
7	Flatwasher, 3/8	001035
8	Bolt, 3/8 x 1-1/4	000275
9	Bolt, 5/8 x 4-1/2	000645
10	1/2-13 X 1-3/4 Hex Head Bolt, Gr. 5 Zinc	000445
11	3/8-16 X 2 Eye Bolt, Zinc	902001
12	PTO Guard	900857
13	Hitch Pin	903143
14	Tension Spring	900162
15	Lock Nut 5/8"	000972
16	Pulley, 12" 3-Groove	900113
17	Pulley Bushing w/ Bolts	900115
18	Lock Washer, 5/16	000810
19	Bolt, 5/16 x 2	000122
20	Flange Bearing, 1-1/4	900112
21	Jack Shaft	900041
22	Key, 3/8 x 3/8 x 2	400857
23	Key, 1/4 x 1/4 x 2	400587
24	Nut, 1/2	000940

Ref#	Description	Part#
25	Lock Washer, 1/2	000840
26	Lock Washer, 3/8	000820
27	PTO Shield Kit--for Bondioli PTO's only	701080
28	Lift Arm Pin w/ Nut & Washer	900110
29	Jam Nut, 7/8	N/A
30	PTO Shaft Cradle	902236
31	Lock Washer, 7/8	N/A
32	Lynch Pin	500219
33	5/16-18 X 3/4 Truss Head Bolt, Zinc	000210
34	Rubber T-Handle	400092
35	Complete PTO Shaft	900139
36	Nut, 5/16	000910
37	1/2 USS Flat Washer	001055
38	Bolt, 3/8 x 1	000270
39	Jack Shaft Shield	900019
40	3/8-16 x 1 Carriage Bolt Gr. 5	000125
41	3/8-16 Serrated Flange Nut	000916
42	Bolt, 1/2 x 2	000452
43	Guard	900467
44	Adjustment Plate	903559
45	Idler Arm Weldment	902024
46	5/16 Lock Washer, Zinc	000810
47	3/8-16x3/8 Set Screw	001130
48	1/2-13 X 1-1/2 Hex Head Bolt, Gr.5 Zinc	000435

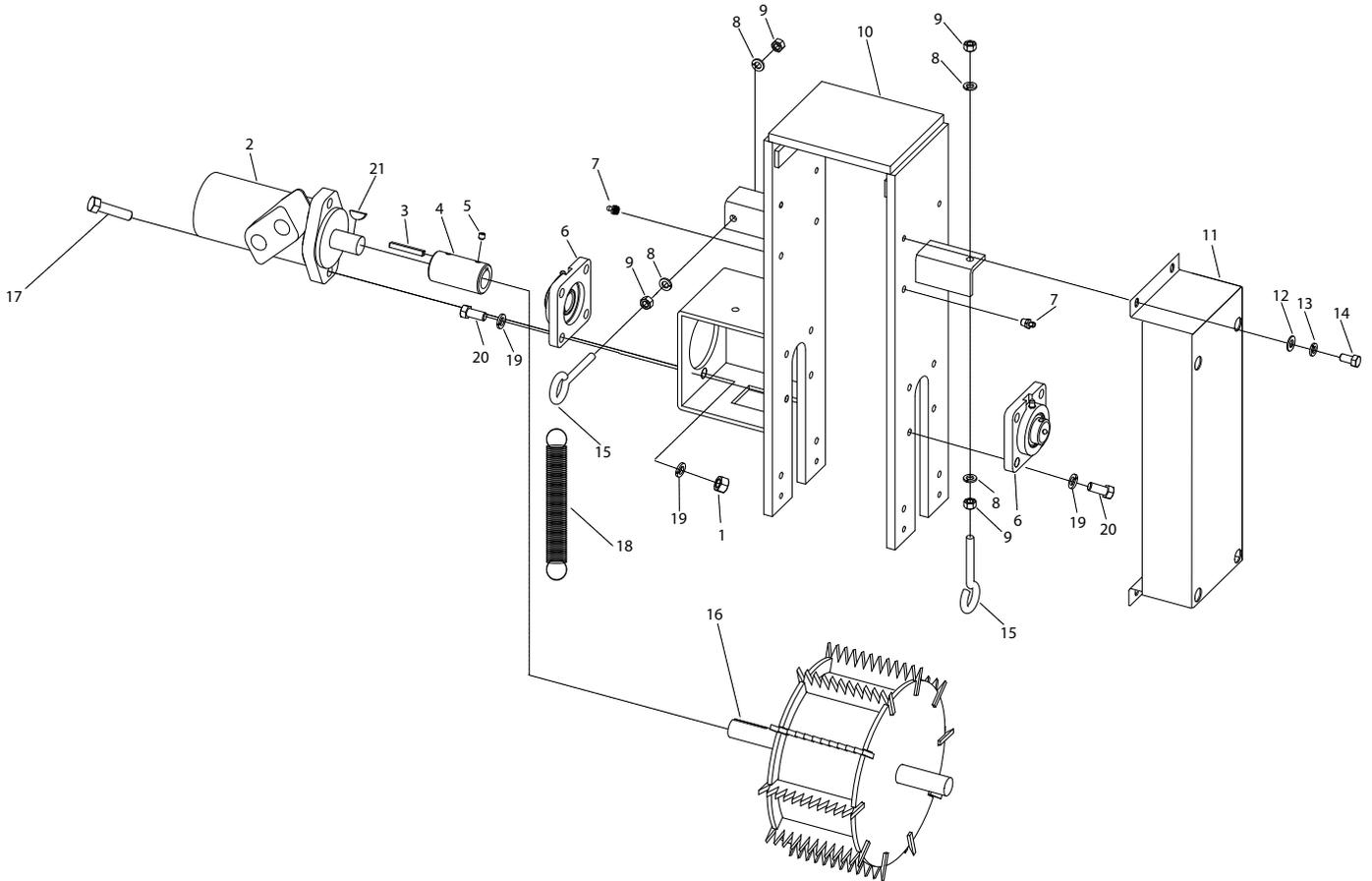
IDLER TENSIONER ASSEMBLY 07/28/2022+



Ref#	Description	Part#
1	Idler Arm 1 Piece	902379
2	Idler Roller	902023
3	Locknut, 5/8	000972
4	Insert Bearing	900150
5	Bolt, 5/8 x 4-1/2	000645
6	Adjustment Plate	903559

Ref#	Description	Part#
7	Tension Spring	900162
8	3/8 USS Flat Washer, Zinc	001035
9	Bolt, 3/8 x 1-1/4	000275
10	3/8-16 Serrated Flange Nut	000916
11	3/8-16 x 1 Carriage Bolt Gr. 5	000125
12	Locknut, 3/8	003000

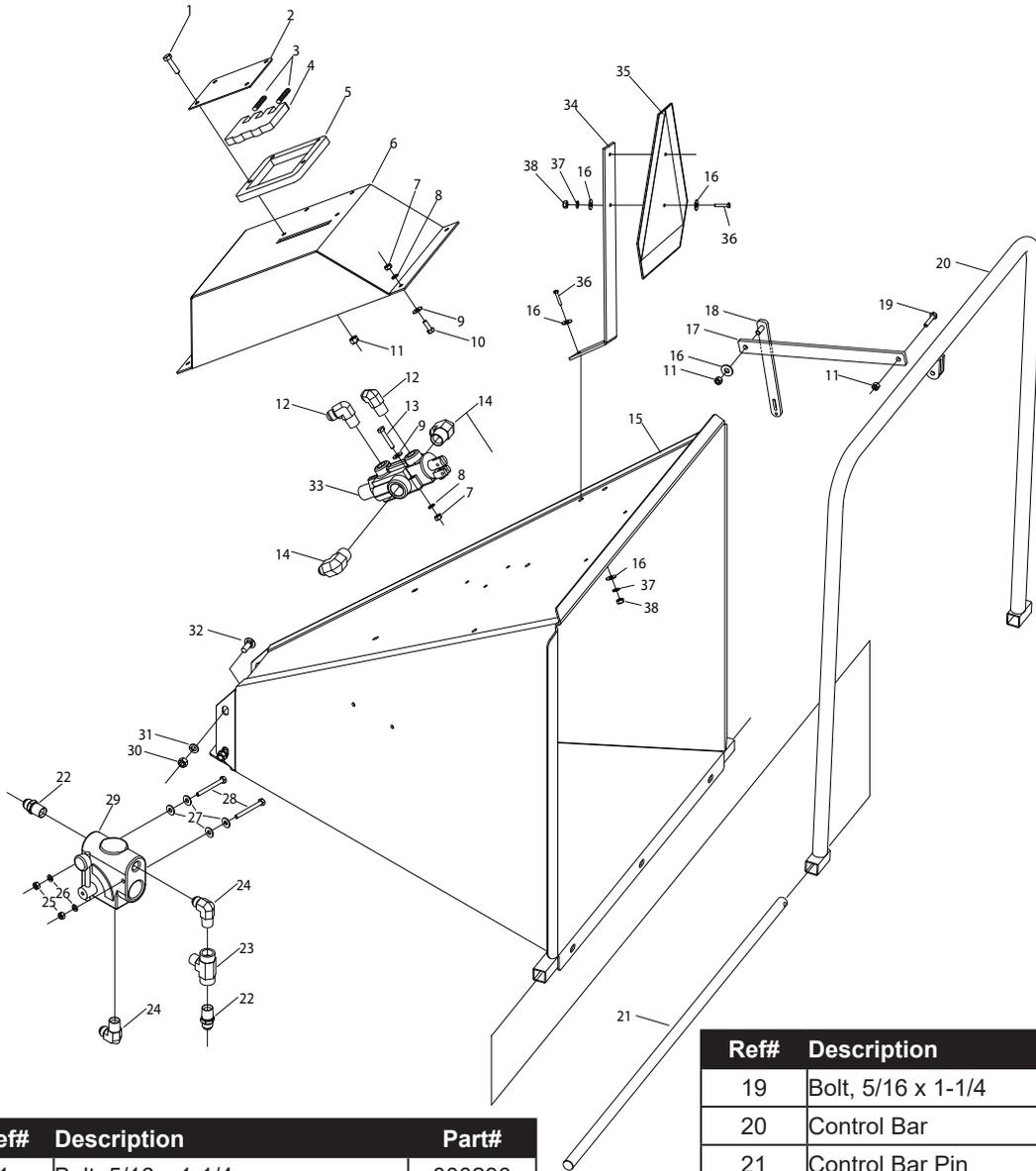
CX551 Feed Roller Carriage



Ref#	Description	Part#
1	Nut, 7/16	000935
2	Hydraulic Motor	900178
3	1/4 Square Key x 1-1/4	400115
4	1" Shaft Coupler w/ Set Screw	900482
5	Set Screw, 5/16-24 x 5/16	001118
6	Flange Bearing	700053
7	Grease Fitting, 1/8-NPT Zert	400118
8	Lock Washer, 3/8	000820
9	Nut, 3/8	000915
10	Feed Roller Carriage	902031
11	Spring Shield	902029

Ref#	Description	Part#
12	Flat Washer, 3/8	001035
13	Lock Washer, 3/8	000820
14	Bolt, 3/8 x 3/4	000245
15	3/8-16 X 2 Eye Bolt, Zinc	902001
16	Feed Roller	902030
17	Bolt, 7/16 x 2	000365
18	Tension Spring	900162
19	Lock Washer, 7/16	000830
20	Bolt, 7/16 x 1	000353
21	Half Moon Key, 1/4" x 1"	900863

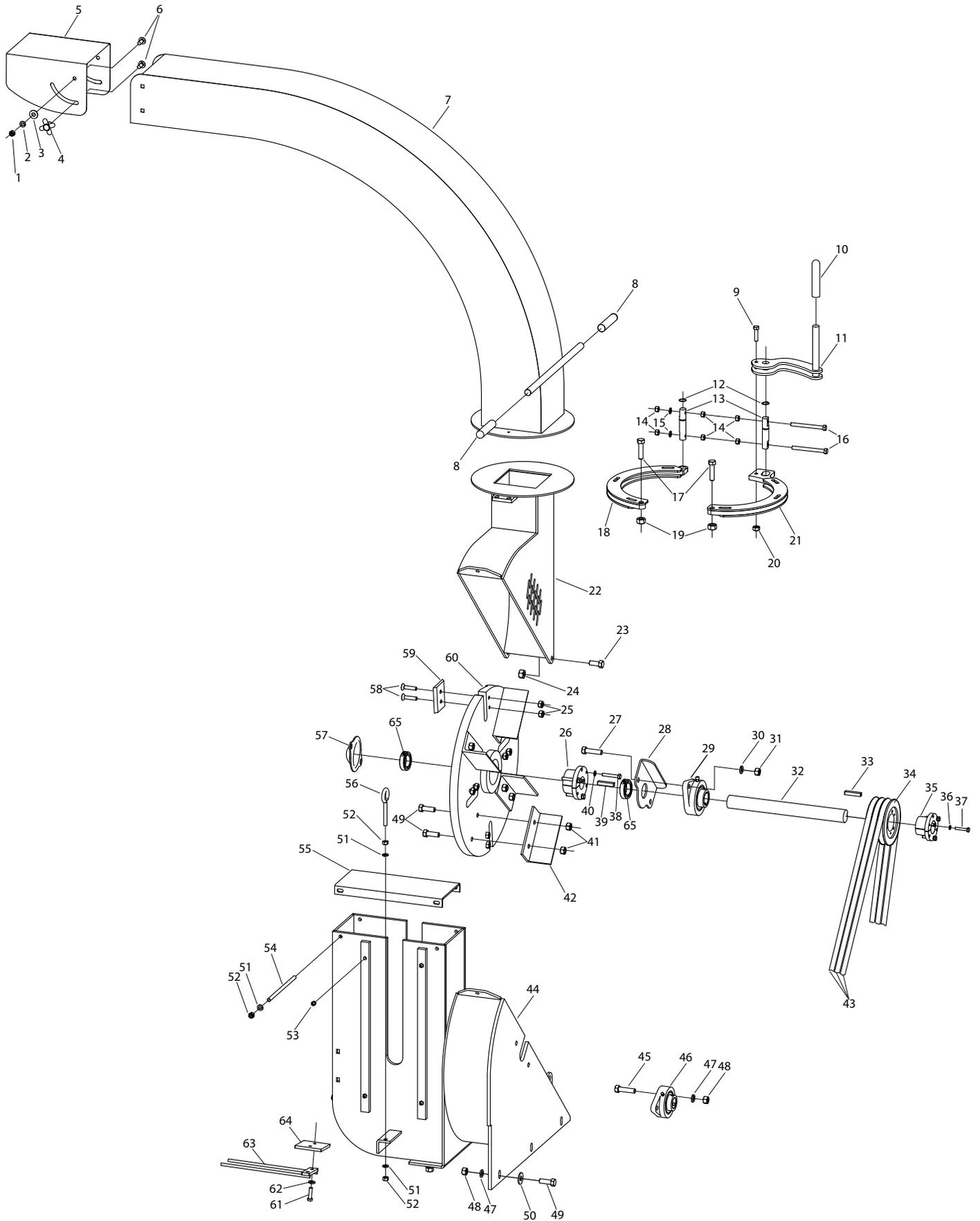
CX551 Hopper Assembly



Ref#	Description	Part#
1	Bolt, 5/16 x 1-1/4	000230
2	Feed Control Cover	902039
3	Feed Control Springs	902040
4	Feed Control, Inner	902038
5	Feed Control, Outer	902037
6	Valve Cover	902034
7	Nut, 1/4	000900
8	Lock Washer, 1/4	000805
9	Flatwasher, 1/4 USS	001020
10	Bolt, 1/4 x 3/4	000175
11	Locknut, 5/16	002999
12	Hydraulic Elbow Fitting	900172
13	Bolt, 1/4 x 1-3/4	000187
14	Hydraulic Elbow Fitting	900171
15	Hopper	902043
16	Flatwasher, 5/16 USS	001030
17	Control Bar Linkage	902036
18	Valve Linkage	902035

Ref#	Description	Part#
19	Bolt, 5/16 x 1-1/4	000230
20	Control Bar	902041
21	Control Bar Pin	902252
22	Hydraulic Fitting	900186
23	Hydraulic "T" Fitting	900189
24	Hydraulic Elbow Fitting	900172
25	Nut, 1/4	000900
26	Lockwasher, 1/4	000805
27	Flatwasher, 1/4 USS	001020
28	Bolt, 1/4 x 2-1/2	000195
29	Flow Control Valve	900182
30	Nut, 3/8	000915
31	Lock Washer, 3/8	000820
32	Carriage Bolt, 3/8 x 1	000125
33	Directional Valve	900181
34	SMV Mounting Bracket	900860
35	SMV Triangle	507166
36	5/16"-18 x 1" H.H.B, Gr.5 Zinc	000221
37	5/16 Lock Washer, Zinc	000810
38	5/16-18 Hex Nut, Gr.5 Zinc	000910

CX551 Rotor Housing Assembly S/N -94633

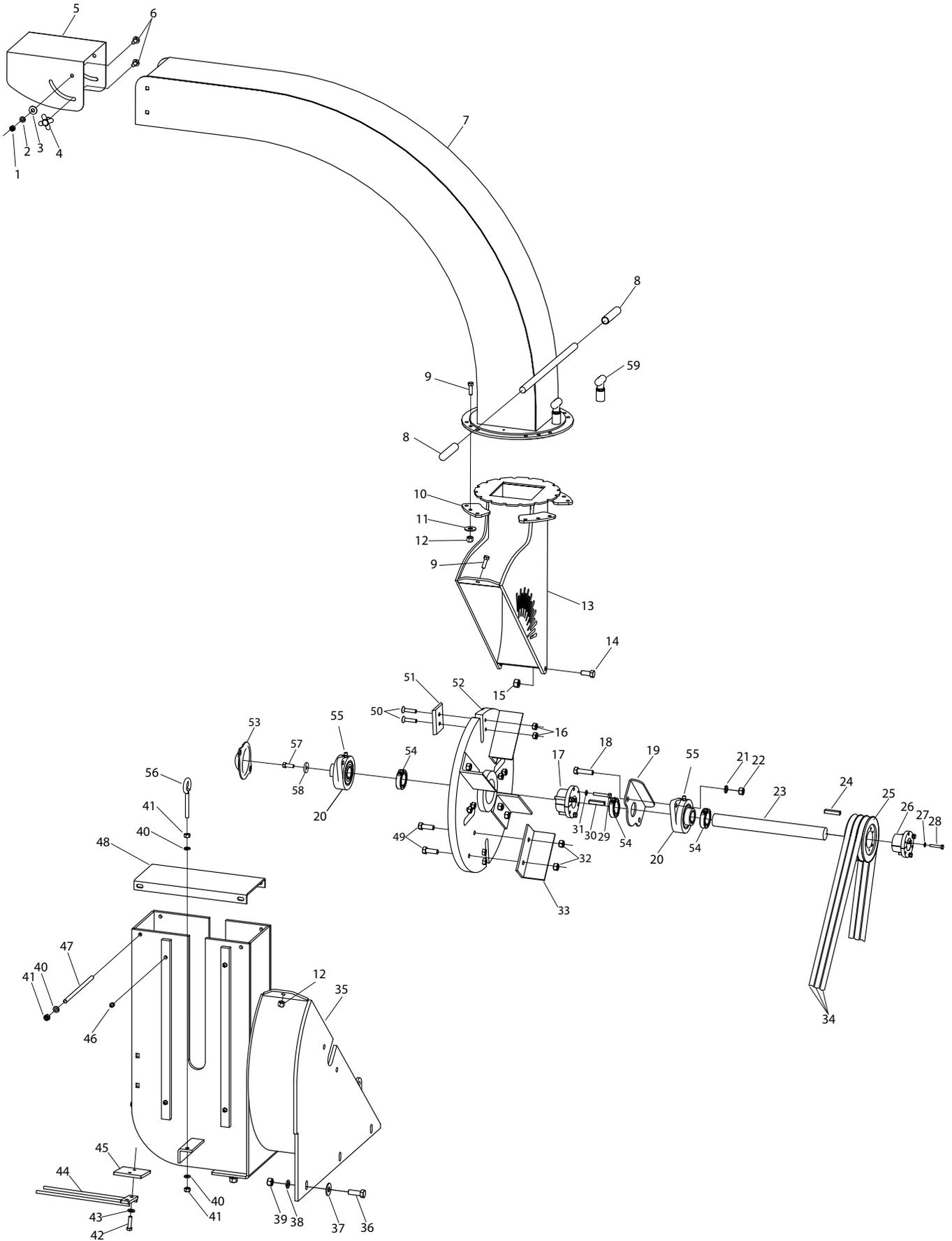


CX551 Rotor Housing Assembly S/N -94633

Ref#	Description	Part#
1	Nut, 3/8	000915
2	Lock Washer, 3/8	000820
3	Flatwasher, 3/8	001035
4	Clamp Knob	900125
5	Deflector	900030
6	Carriage Bolt, 3/8 x 1	000125
7	Chip Chute	900047
8	Handle Grip	900116
9	Bolt, 3/8 x 1-1/2	000280
10	Handle Grip	900116
11	Clamp Handle	902018
12	Retaining Ring	902022
13	Clamp Pins	902021
14	Nut, 3/8	000915
15	Lock Washer, 3/8	000820
16	Bolt, 3/8 x 4 All Thread	902033
17	Bolt, 1/2 x 2	000452
18	Chute Retainer	902020
19	Steel Locknut, 1/2	900144
20	Steel Locknut, 3/8	900134
21	Chute Clamp	902019
22	Upper Rotor Housing	900048
23	Bolt, 1/2 x 1-1/2	000435
24	Steel Locknut, 1/2	900144
25	Steel Locknut, 3/8	900134
26	Rotor Bushing w/ Bolts	900104
27	Bolt, 1/2 x 2	000452
28	Bearing Bracket	900015
29	Flange Bearing, 1-1/2	900127
30	Lock Washer, 1/2	000840
31	Nut, 1/2	000940
32	Rotor Shaft	900039

Ref#	Description	Part#
33	Key, 3/8 x 3/8 x 2	400857
34	Pulley, 5" 3-Groove	700172
35	Pulley Bushing w/ Bolts	900108
36	Lock Washer 1/4	
37	Bolt, 1/4 x 1-7/8	
38	Bolt, 5/16 x 2	
39	Key, 3/8 x 3/8 x 2	400857
40	Lock Washer, 5/16	
41	Steel Locknut, 1/2	900144
42	Rotor Paddle	900031
43	Belt, B-58	900109
44	Lower Rotor Housing	902027
45	Bolt, 1/2 x 2	000452
46	Flange Bearing, 1-1/4	900112
47	Lock Washer, 1/2	000840
48	Nut, 1/2	000940
49	Bolt, 1/2 x 1-1/2	000435
50	Flatwasher, 1/2	001055
51	Lock Washer, 3/8	000820
52	Nut, 3/8	000915
53	Grease Fitting, Straight	400118
54	Roller Cover Bolt	902110
55	Feed Roller Cover	902032
56	3/8-16 X 2 Eye Bolt, Zinc	902001
57	Rotor Shaft Cover	900859
58	Recessed Head Bolt, 3/8 x 1-3/4	900129
59	Chipper Knife	900106
60	Chipper Rotor	900032
61	Bolt, 1/2 x 1	000405
62	Lock Washer, 1/2	000840
63	Anvil Adjuster	902336
64	Anvil	900014
65	Locking Collar	900157

CX551 Rotor Housing Assembly S/N 94633+

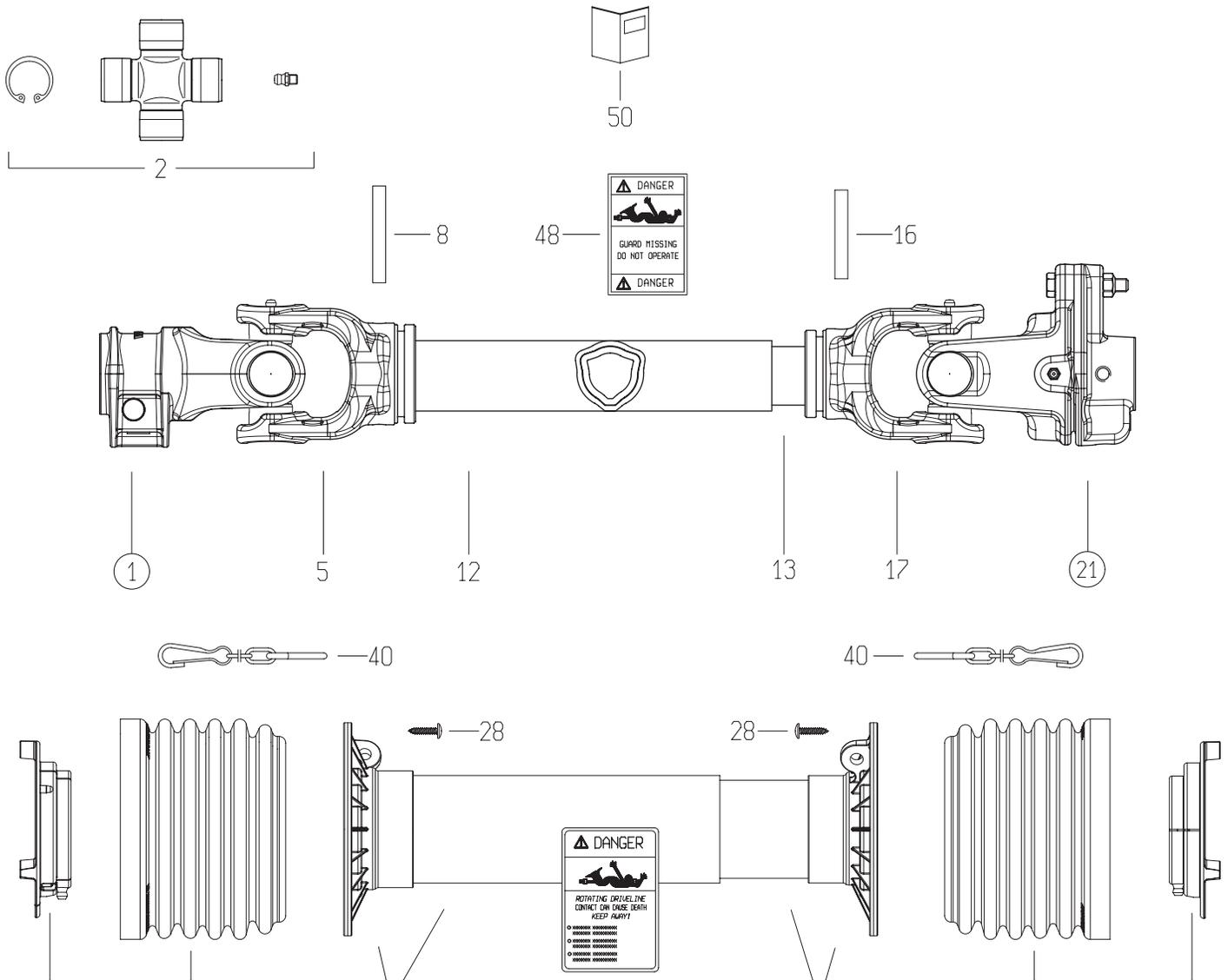


CX551 Rotor Housing Assembly S/N 94633+

Ref#	Description	Part#
1	Nut, 3/8	000915
2	Lock Washer, 3/8	000820
3	Flatwasher, 3/8	001035
4	Clamp Knob	900125
5	Deflector	900030
6	Carriage Bolt, 3/8 x 1	000125
7	Chip Chute	900865
8	Handle Grip	900116
9	Bolt, 3/8 x 1"	000270
10	Chute Retainer	900869
11	3/8" Flat Washer	001035
12	3/8" Nylon Locknut	003000
13	Upper Rotor Housing	900864
14	Bolt, 1/2 x 1-1/2	000435
15	Steel Locknut, 1/2	900144
16	Steel Locknut, 3/8	900134
17	Rotor Bushing w/ Bolts	900104
18	Bolt, 1/2 x 2	000452
19	Bearing Bracket	900015
20	Flange Bearing, 1-1/2	900127
21	Lock Washer, 1/2	000840
22	Nut, 1/2	000940
23	Rotor Shaft	900039
24	Key, 3/8 x 3/8 x 2	400857
25	Pulley, 5" 3-Groove	700172
26	Pulley Bushing w/ Bolts	900108
27	Lock Washer 1/4	000805

Ref#	Description	Part#
28	Bolt, 1/4 x 1-7/8	000188
29	Bolt, 5/16 x 2	000122
30	Key, 3/8 x 3/8 x 2	400857
31	Lock Washer, 5/16	000810
32	Steel Locknut, 1/2	900144
33	Rotor Paddle	900031
34	Belt, B-58	900109
35	Lower Rotor Housing	902027
36	Bolt, 1/2 x 1-1/2	000435
37	Flatwasher, 1/2	001055
38	Lock Washer, 1/2	000840
39	Nut, 1/2	000940
40	Lock Washer, 3/8	000820
41	Nut, 3/8	000915
42	Bolt, 1/2 x 1	000405
43	Lock Washer, 1/2	000840
44	Anvil Adjuster	902336
45	Anvil	900014
46	Grease Fitting, Straight	400118
47	Roller Cover Bolt	902110
48	Feed Roller Cover	902032
49	Bolt, 1/2 x 1-1/2	000435
50	Recessed Head Bolt, 3/8 x 1-3/4	900129
51	Chipper Knife	900106
52	Chipper Rotor	900032
53	Rotor Shaft Cover	900859
54	Locking Collar	900157
55	Grease Fitting, 1/4-28 45°Zert	701171
56	3/8-16 X 2 Eye Bolt, Zinc	902001
57	1/2-13 X 1-1/4 H Head Bolt, Gr.5 Zinc	000420
58	Rotor Retainer Washer	902331
59	Chute Lock	900868

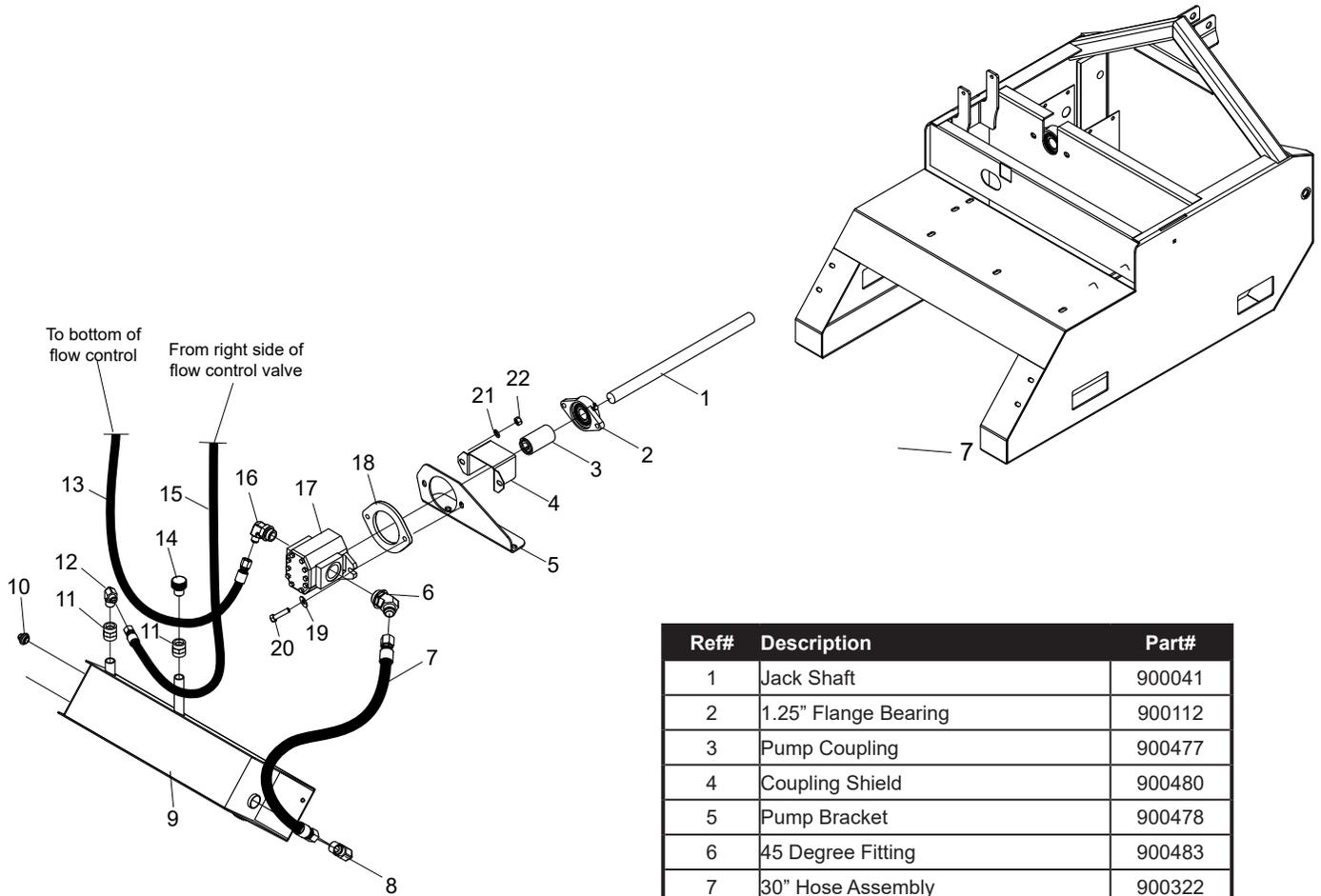
PTO Shaft Assembly S/N 92970+(Bondioli)



Ref#	Description	Part#
1	Yoke #4/S4 1-3/8"Z6 Shrouded Pin (007)	500427
2	Cross Kit S4-G4 27X74.6 Cap Zerk	500428
5	Tube Yoke #4-G4 Outer (43.5)	500429
8	Flexible Roll Pin 8X60 Din1481	500430
12	Cardan Tube 12508 L=480	900501
13	Cardan Tube 12507 L=480	900502
16	Flexible Roll Pin 8X55 Din1481	500433
17	Tube Yoke #4-G4 Inner (36.0)	500434
21	Lb4/S4 Clutch 1700Nm 1-1/4" Rb 1/4"Kw	900503
25	Shield	900504
26	Shield Support Outer G3-G4	500436
28	Screw 4.8X22 Self Tap Zinc	500417
29	Shield Tube Outer G4 *062* U2	900505

Ref#	Description	Part#
30	Shield Tube Inner G4 *062* U2	900506
32	Shield Support Inner G3-G4	500437
40	Shield Chain W/S-Hook L=500Mm	500420
48	Label - Danger - Outer Drive Tube	500421
49	Label - Danger - Outer Shield Tube	500422
50	Instruction Booklet - N.america Global	500423
51	Complete Push Pin 1-3/8"Z6/Z21	900507
71	Grease Fitting M6x1 Straight	900508
72	Bolt-Nut M8x45 Cl 8.8 Pkg-5	900509
93	Half Shaft Cleared	900510
94	Half Shaft Cleared	900511
97	Complete Shield Kit	900512
	Complete PTO Shaft	900139

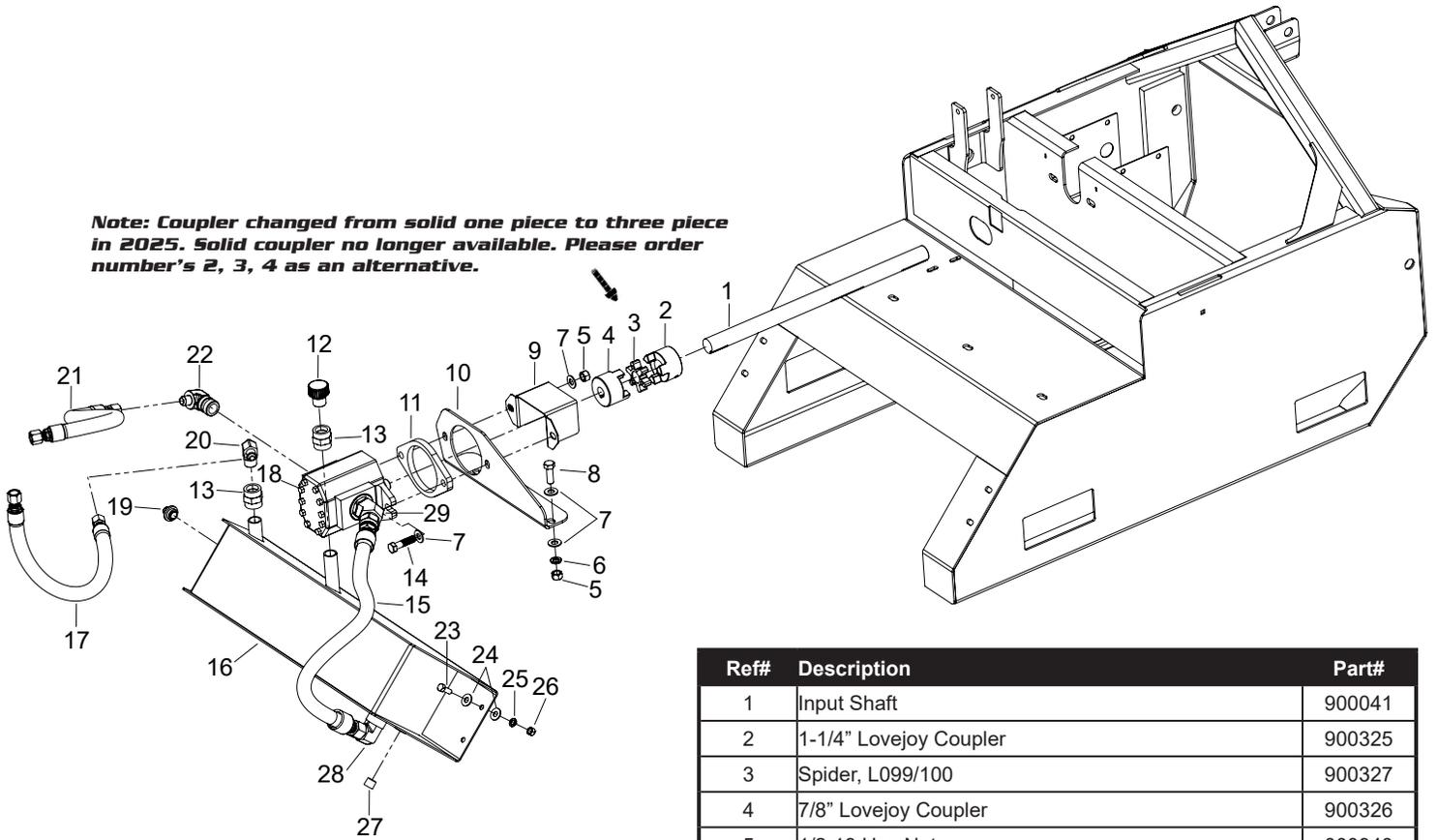
CX551 Self Contained Hydraulics Option



Ref#	Description	Part#
1	Jack Shaft	900041
2	1.25" Flange Bearing	900112
3	Pump Coupling	900477
4	Coupling Shield	900480
5	Pump Bracket	900478
6	45 Degree Fitting	900483
7	30" Hose Assembly	900322
8	Elbow Fitting, 2501-12-16	900330
9	Hydraulic Reservoir	900471
10	Hyd. Sight Guage	290262
11	Straight Fitting, 5000-12-12	290189
12	Elbow Fitting, 2501-8-12	900171
13	37" Hose Assembly	900320
14	Breather	900324
15	47" Hose Assembly	900321
16	Elbow Fitting, 6801-8-16	900329
17	Gear Pump	900323
18	Rubber Pad	900479
19	1/2" USS Flat Washer	001055
20	Bolt, 1/2 x 2	000452
21	1/2" Lock Washer	000840
22	Nut, 1/2	000940

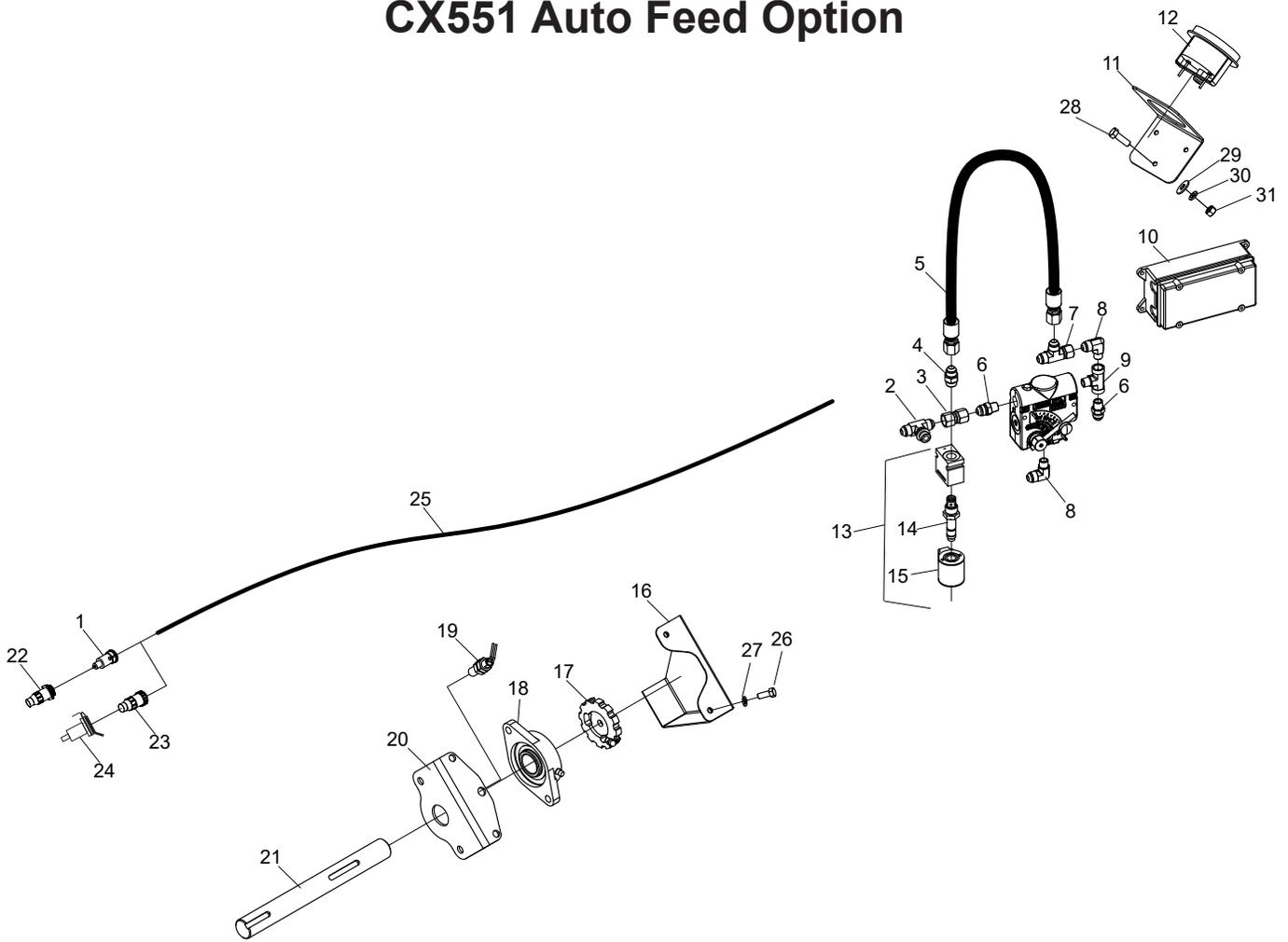
CX551 Self Contained Hydraulics Option

Note: Coupler changed from solid one piece to three piece in 2025. Solid coupler no longer available. Please order number's 2, 3, 4 as an alternative.



Ref#	Description	Part#
1	Input Shaft	900041
2	1-1/4" Lovejoy Coupler	900325
3	Spider, L099/100	900327
4	7/8" Lovejoy Coupler	900326
5	1/2-13 Hex Nut	000940
6	1/2 Lock Washer	000840
7	1/2 SAE Flat Washer Zinc	001061
8	1/2-13 X 1-1/2 Hex Head Bolt, Grade 5	000435
9	Coupling Shield	900480
10	Pump Bracket (551)	900478
11	Pump Alignment Pad	900479
12	Breather	900324
13	12Fp-12Fp Fitting	290189
14	1/2-13 X 2 Hex Head Bolt, Gr.5	000452
15	30" Hose Assembly	900322
16	Hydraulic Tank Weldment, 551	900471
17	47" Hose Assembly	900321
18	Pump, Gear Pump	900323
19	Eye Sight Gauge	290262
20	90 Degree Elbow,- #8 Mj X #12 MP	900171
21	37" Hose Assembly	900320
22	90 Degree Elbow,- #8 Mj X #16 MB	900329
23	3/8-16 X 1 Hex Head Bolt Gr 5	000270
24	3/8 USS Flat Washer, Zinc	001035
25	3/8 Lock Washer, Zinc	000820
26	3/8-16 Hex Nut Gr5 Zinc	000915
27	#8 Hex Socket Pipe Plug	290025
28	90 Degree Elbow,- #12 Mj X #16 MP	900330
29	45 Degree Fitting #16 MJ X #20 MB	900483

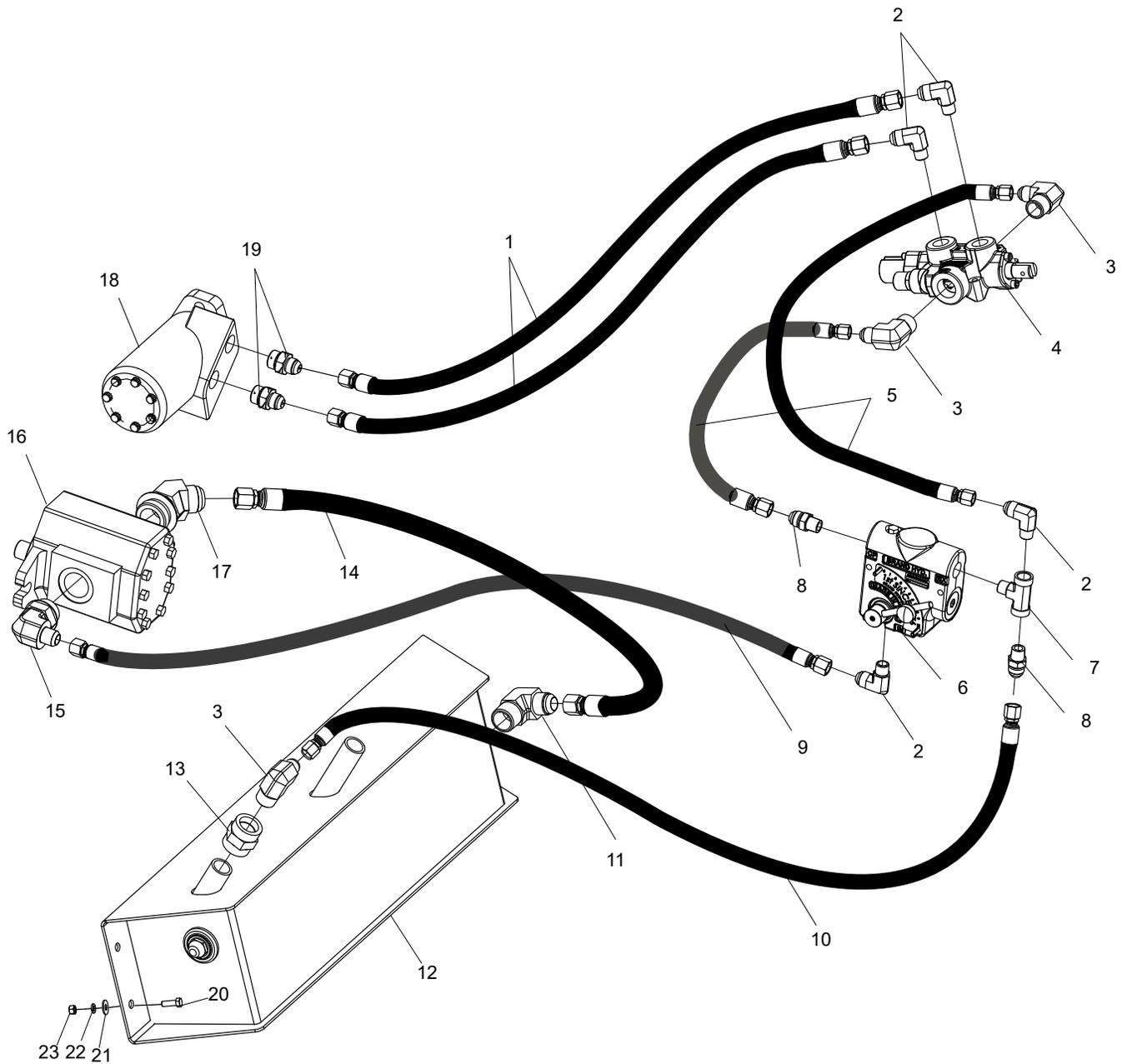
CX551 Auto Feed Option



Ref#	Description	Part#
1	Male Plug	507307
	Female Plug (not shown)	507324
2	"T" Fitting	902362
3	Straight Fitting	902360
4	Straight Fitting	290126
5	Hose	902359
6	Straight Fitting	900186
7	"T" Fitting	902361
8	Elbow Fitting	900172
9	"T" Fitting	900189
10	Junction Box w/ Lid	290047
11	Speed Controller Bracket	902356
12	Speed Controller	900215
13	Dump Valve Assembly	903535
14	Valve	903556
15	Valve Coil	903557
16	Cover	902355
17	Sensor Wheel	902353
18	Flange Bearing, 1-1/2	900127
19	Magnetic Pickup Sensor	900216
20	Speed Sensor Bracket	902357

Ref#	Description	Part#
21	Rotor Shaft	900039
22	European Receptacle	507324
23	Amp Plug	290290
24	Amp Female Receptacle	830791
25	Wire (Specify Length when ordering)	290168
26	3/8-16 X 1 Hex Head Bolt, Gr.5	000270
27	Lock Washer, 3/8	000820
28	5/16-18 X 3/4 Hex Head Bolt Gr.5 Zinc	010005
29	5/16" USS Flat Washer, Zinc	001030
30	5/16 Lock Washer, Zinc	000810
31	5/16-18 Hex Nut, Gr.5 Zinc	000910

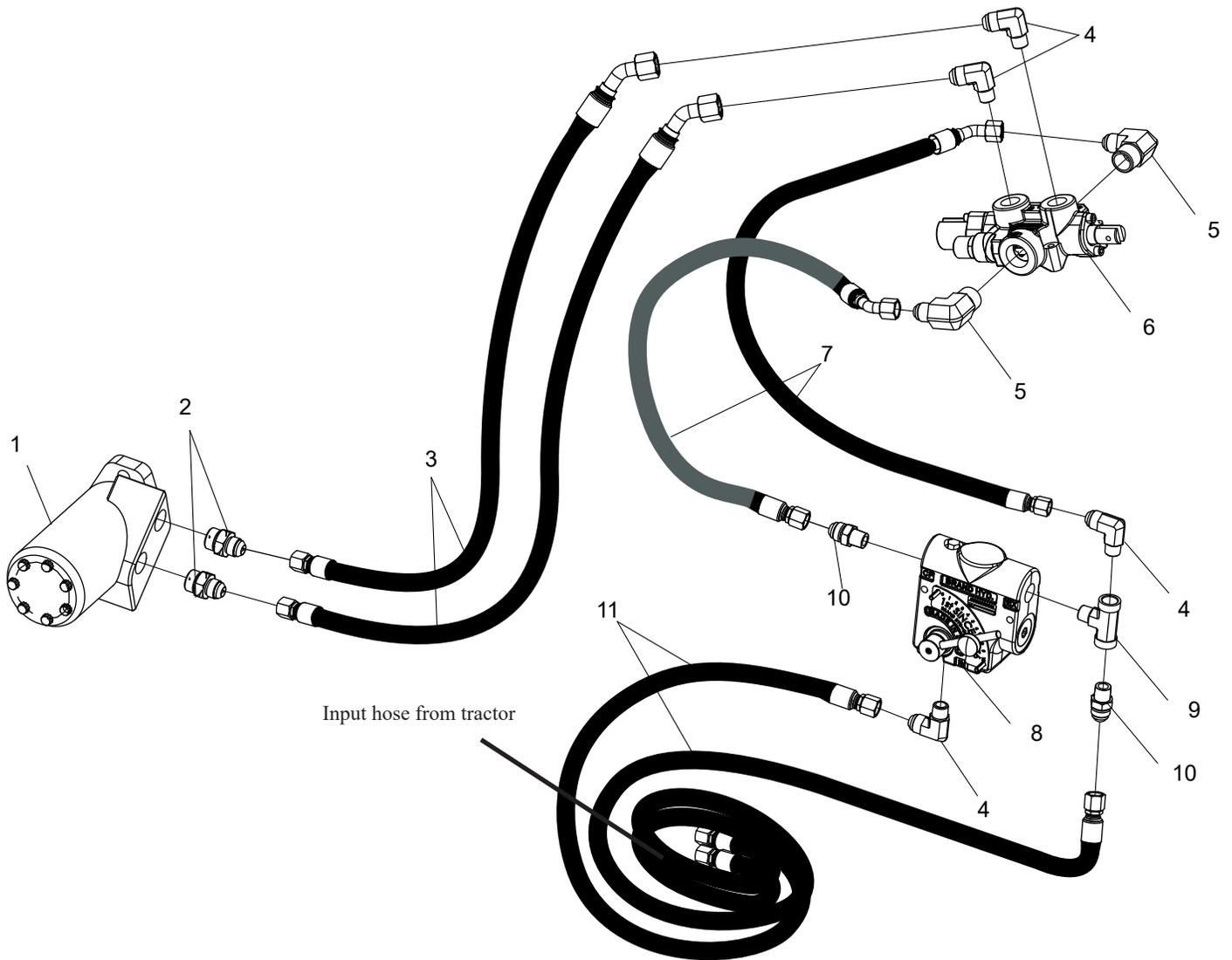
CX 551 Hose Assembly: Self Contained



Ref #	Description	Part #
1	32" Hose Assembly	900184
2	90 Deg. Hydraulic Elbow Fitting	900172
3	Hydraulic Elbow Fitting	900171
4	Directional Control Valve	900181
5	24" Hose Assembly	900191
6	Flow Control Valve	900182
7	Hydraulic "T" Fitting	900189
8	Hydraulic Fitting	900186
9	37" Hose Assembly	900320
10	47" Hose Assembly	900321
11	Elbow Fitting, 2501-12-16	900330
12	Hydraulic Reservoir	900471

Ref #	Description	Part #
13	Straight Fitting, 5000-12-12	290189
14	30" Hose Assembly	900322
15	Elbow Fitting, 6801-8-16	900329
16	5.5 GPM Gear Pump	900323
17	45 Degree Fitting	900483
18	Hydraulic Motor	900180
19	Straight Fitting,	900190
20	3/8-16 X 1-1/4 H H Bolt, Gr.5 Zinc	000275
21	3/8 USS Flat Washer, Zinc	001035
22	3/8 Lock Washer, Zinc	000820
23	3/8-16 Hex Nut, Gr.5 Zinc	000915

CX 551 Hose Assembly: Tractor Hydraulics



Ref #	Description	Part #
1	Hydraulic motor	900180
2	Hydraulic Straight Fitting- Motor	900190
3	32" Hose Assembly	900184
4	Right Angle Fittings	900172
5	Right Angle Fittings	900171
6	Directional Control Valve	900181
7	24" Hose Assembly	900191
8	Flow Control Valve	900182
9	Hydraulic "T" Fitting	900189
10	Hydraulic Straight Fitting	900186
11	108" Hose Assembly to PTO	900185