

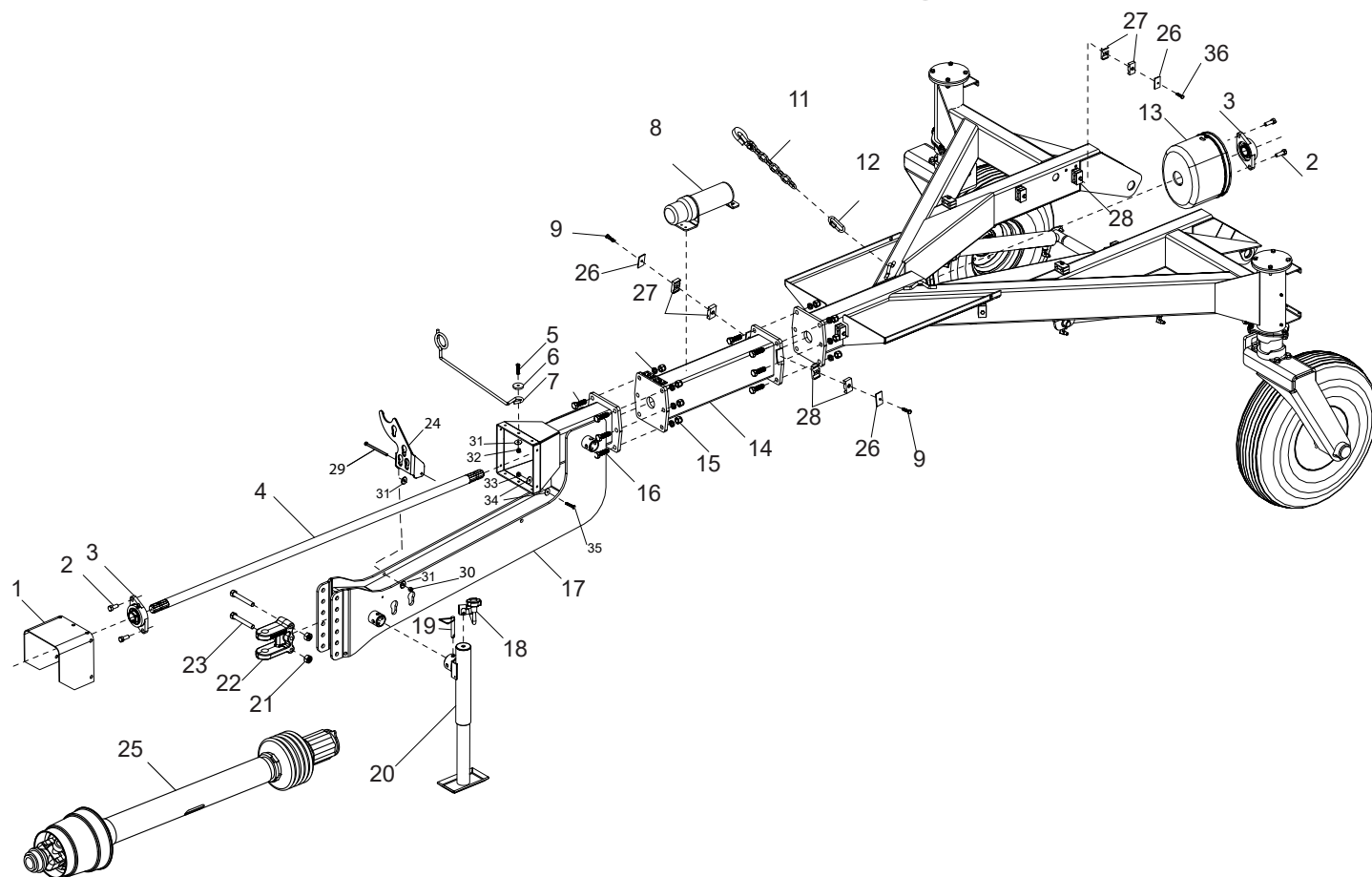


HT6102 Rotary Tedder

Illustrated Parts Breakdown

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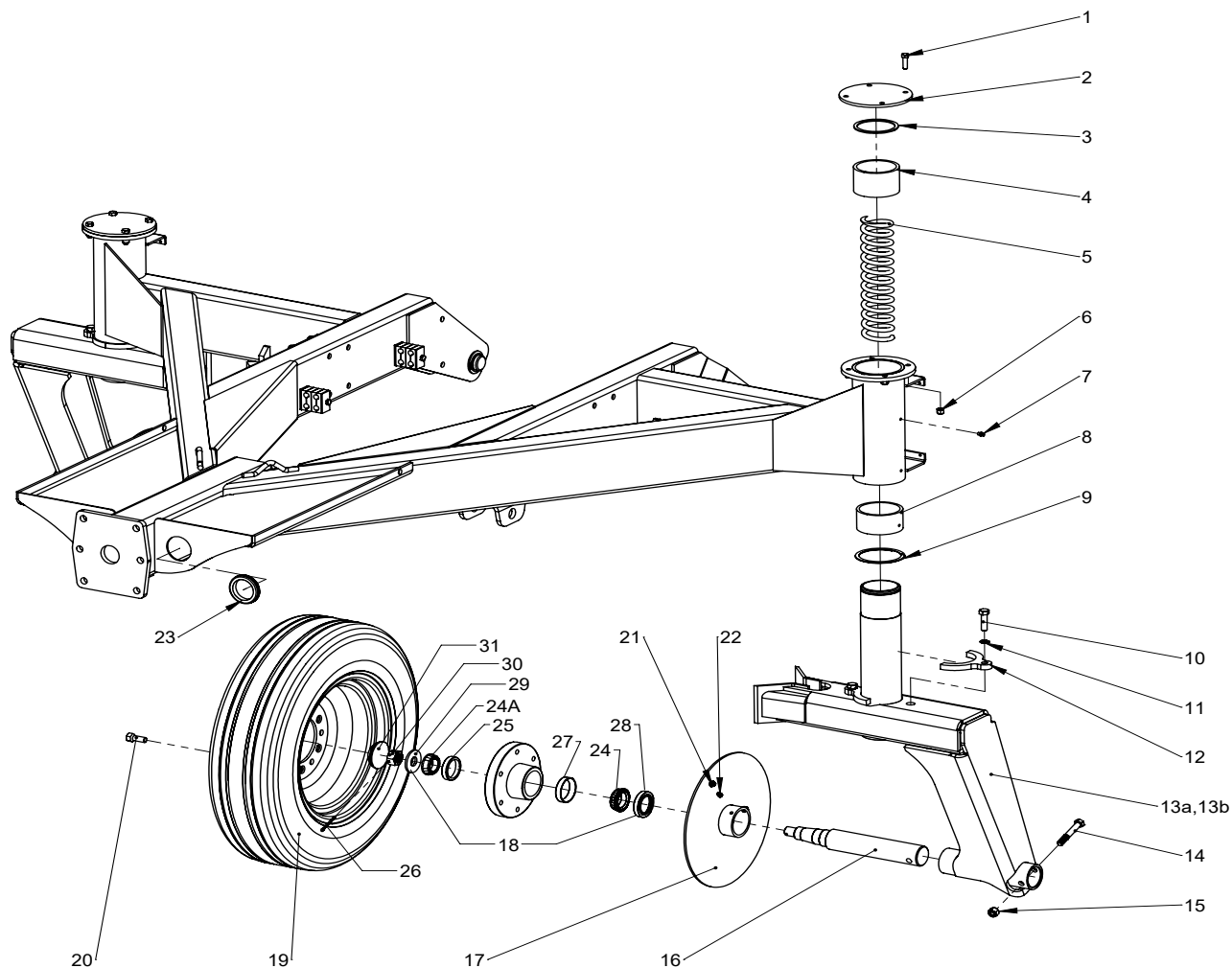
Chassis Assembly



Ref#	Description	Part#	Qty Used
1	PTO Shield	702333	1
2	Bolt, 1/2" x 1.25"	000420	2 per bearing
3	Flange Bearing	505568	2
4	Drive Shaft	700917	1
5	Bolt, 5/16 x 1-1/2	000225	1
6	Hose Support Washer	502308	1
7	Hose Support	502288	1
8	Ops Manual Canister	503050	1
9	Bolt, 5/16 x 1-1/2	000225	1
10	Hose Block Kit	507294	10
11	Safety Chain	101132	2
12	5/16" Quick Link	001095	2
13	Plastic PTO Shield	701205	1
14	Tongue Extension	703296	1
15	5/8" Nylon Locknut	000972	12
16	Bolt, 5/8" x 1-3/4"	000625	12
17	Front Tongue Weldment	703286	1
18	Jack Handle (Top Wind)	500010	1

Ref#	Description	Part#	Qty Used
19	Pin & Chain	102121	1
20	2K Top Wind Jack, Complete	500009	1
21	5/8-11 Top Lock Nut, Zinc	900145	2
22	3 Hole Clevis Coupler	507018	1
23	Bolt, 5/8-11 x 4-1/2	000645	2
24	PTO Stand	703392	1
25	Complete PTO Shaft	702097	1
26	Metal Hose Clamp Cap	510630	1 per clamp
27	1/4" Nylon Hose Clamp	510632	2 per clamp
28	3/8" Nylon Hose Clamp	507300	2 per clamp
29	3/8-16 X 6 Hex Head Bolt, Gr.5 Zinc	000338	1
30	3/8-16 Nylon Lock Nut, Zinc	003000	1
31	3/8" Fender Washer	001105	2
32	5/16"-18 Nylon Lock Nut, Zinc	002999	1
33	1/4-20 Nylon Lock Nut, Zinc	003001	6
34	1/4 USS Flat Washer, Zinc	001020	12
35	1/4-20 X 1" H.H. Bolt, Gr. 5 Zinc	100148	6
36	5/16"-18 X 2-1/2 HH Bolt, Gr. 5 Zinc	000118	4

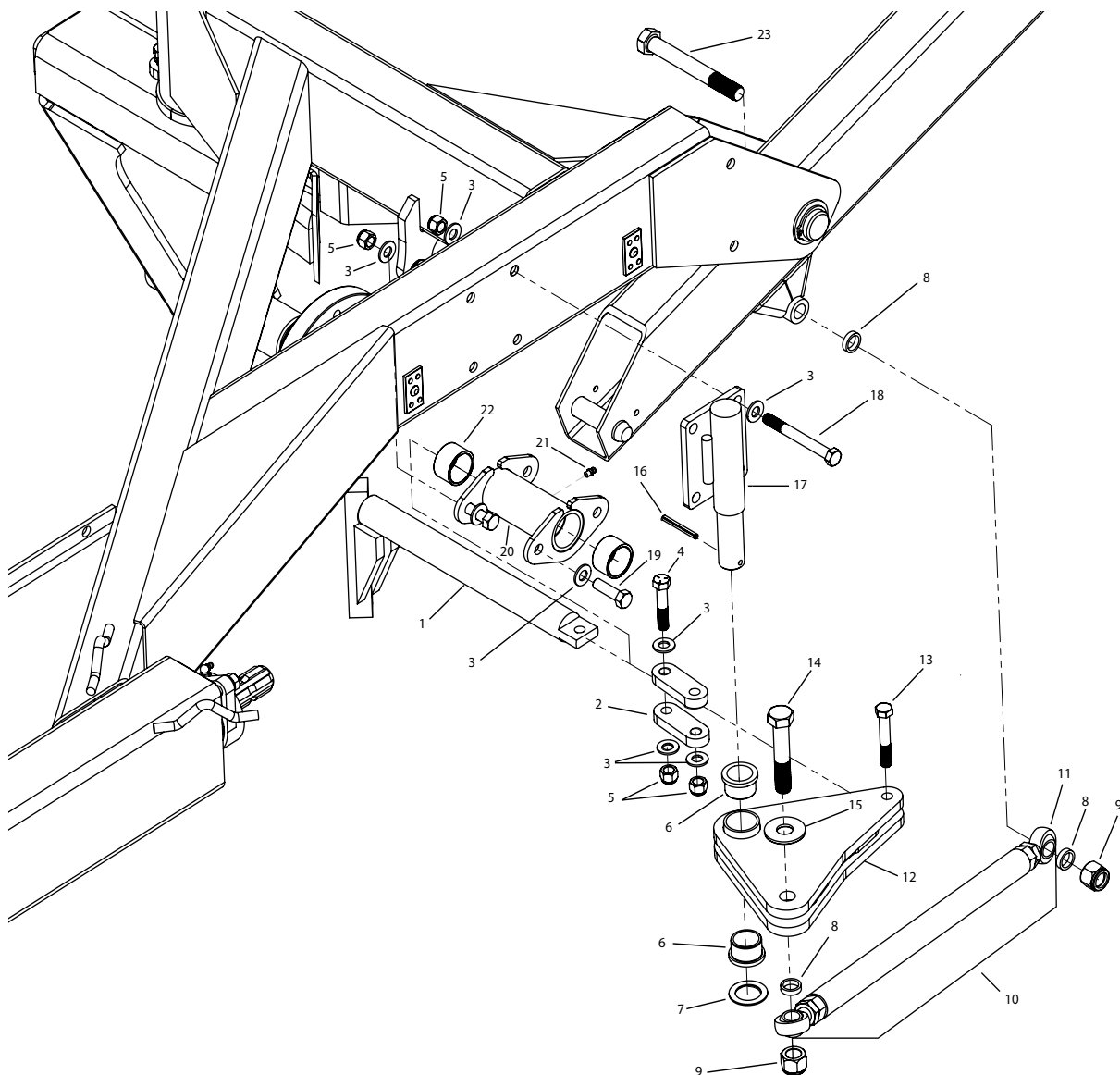
Transport Axle Assembly



Ref#	Description	Part#	Qty
1	Bolt, 3/8"-16 x 1-1/4"	000275	4
2	Spring Cap	702412	1
3	3-1/2" Ext. Spiral Retaining Ring	702409	1
4	Top Bronze Bushing	702339	1
5	Compression Spring	702370	1
6	3/8-16 Nylon Lock Nut	003000	4
7	1/4-28 Spin-Drive Grease Zert	400117	2
8	Bushing, Lower Bronze Bushing	702340	2
9	4.000" HD Spiral Ret Ring	702408	1
10	1/2-13 x 1-3/4 Hex Head Bolt,	000445	1
11	1/2 Serrated Safety Washer, S-	702821	1
13a	Left Wheel Weldment	703833	1
13b	Right Wheel Weldment	703840	1
14	1/2-13 x 3-1/4 HHB Gr. 5	000477	1
15	1/2" Nylon Locknut	000950	1
16	Spindle, Complete Package	703550	1
17	Hay Wrap Guard	705138	1

Ref#	Description	Part#	Qty
18	G888 Hub Complete	300122	1
19	27 X 7.75 R15 New Aircraft Tire	705137	1
20	1/2" Lug Bolt, -888 Hub	300037	1
21	5/16-24 Hex Jam Nut Zinc	001116	1
22	5/16-24 x 1/2 Set Screw	001121	6
23	Grommet	510621	1
24	Inner Bearing	300031	1
24A	Outer Bearing	300035	1
25	Outer Race	300034	1
26	5/32 x 1-3/4 Cotter Pin	300282	1
27	Inner Race	300032	1
28	G888 Grease Seal	300030	1
29	SPINDLE WASHER, 7/8	300283	1
30	Castle Nut 7/8"	300281	1
31	Dust Cap, - 888 & 783 Hub	300036	1

Transport Lock Assembly

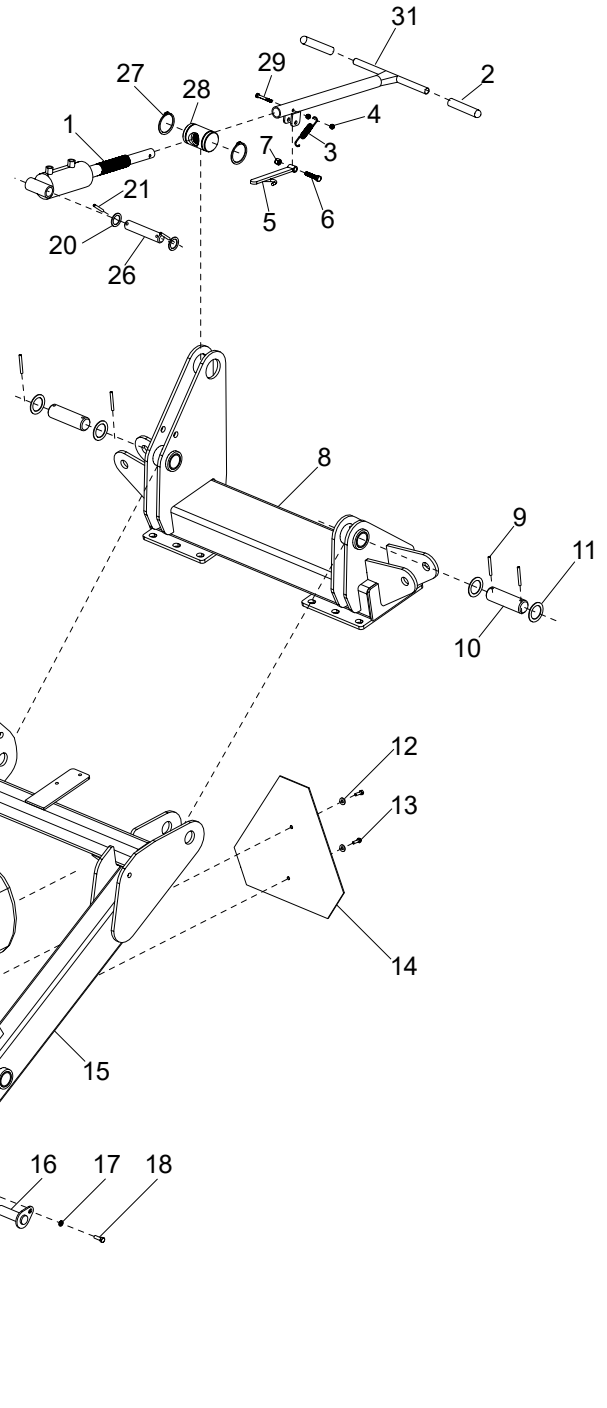


Ref#	Description	Part#
1	Push Rod Weld Assembly	703916
2	Push Rod Link	703915
3	1/2" SAE Flat Washer	001061
4	1/2" x 2-1/2" Hex Head Bolt	000460
5	1/2"-13 Nylon Locknut	000950
6	Flange Bushing	703893
7	1-1/4" x 1-7/8" Machinery Bushing	500185
8	Rod Eye Spacer	703863
9	3/4"-10 Nylon Locknut	000990
10	Push Link Assembly w/ Ball Ends	703861
11	Ball End w/ Jam Nut	300044
12	Latch Pivot Triangle Weld Assembly	703917

Ref#	Description	Part#
13	1/2-13 X 3 Carriage Bolt, Gr.5 Zinc	000506
14	3/4"-10 x 4" Hex Head Bolt	000740
15	3/4" USS Flat Washer	001085
16	1/4" x 2-1/4" Roll Pin, Plain Finish	502282
17	Latch Pivot Shaft Weld Assembly	703918
18	1/2" x 5" Hex Head Bolt	000510
19	1/2"-13 x 1-3/4" Hex Head Bolt	000445
20	Push Rod Housing	703869
21	1/4" Grease Fitting	400117
22	Push Link Bushing	703919
23	3/4-10 x 6" Hex Head Bolt	000765
24	Lifting Carriage Weldment SN: 97107+	703884

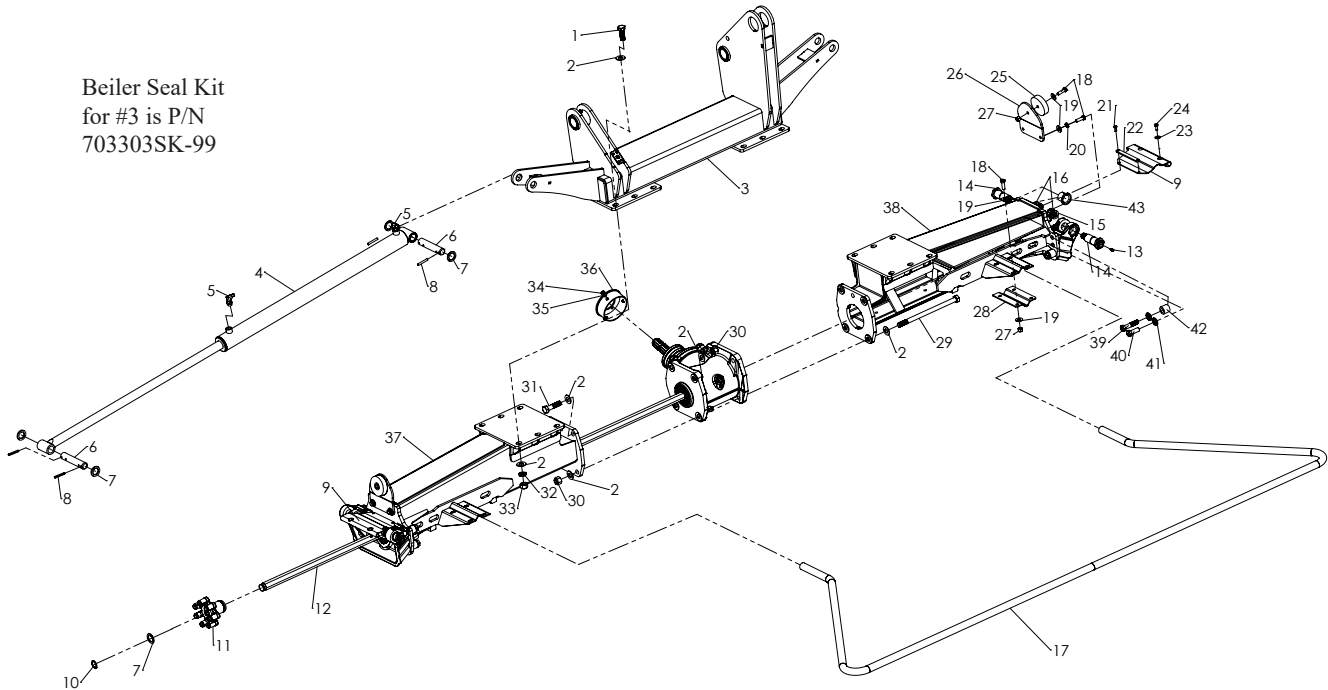
Lift Frame Assembly

Ref#	Description	Part#	Qty
1	Front Tilt Cylinder,- 8100, 6100	703159	1
2	Rubber Grips	900116	2
3	Tilt Cylinder Handle Spring	703332	1
4	1/4" Nylon Lock Nut	003001	1
5	Tilt Cylinder Latch Weldment	703446	1
6	3/8 x 2" Hex Head Bolt	000286	1
7	3/8 Nylon Lock Nut	003000	1
8	Tunnel Weldment	703223	1
9	1/4" x 2" Roll Pin	502282	4
10	Top Connecting Pin	701102	2
11	1-1/2" x 2-1/4" Machinery Bushing 14GA	500197	4
12	1/4" USS Flat Washer	001020	2
13	1/4" - 20 x 1" Hex Head Bolt	100148	2
14	SMV Triangle	507166	1
15a	Lifting Carriage Weldment SN: -97107	703232	1
15b	Lifting Carriage Weldment SN: 97107+	703884	1
16	Pivot Pin Weldment	702439	2
17	3/8" Split Lock Washer	000820	2
18	3/8" x 1" Hex Head Bolt	000270	2
19	Kicker Pivot Pin	508414	2
20	1" 14 ga. Machinery Bushing	001008	
21	1/4" x 1-3/4" Roll Pin	500187	
22	2" x 18" Welded Cylinder	702358	2
23	1/4" Lock Nut	003001	2
24	PTO Shaft Complete	701212	1
25	PTO Shield	701205	1
26	Front Tilt Cylinder Pin	701016	1
27	Retaining Ring	703238	2
28	Front Tilt Cylinder Mount	703160	1
29	1/4" x 2" Hex Head Bolt	000190	1
30	3/8"-16 Nylon Locknut, Gr.5 Zinc	003000	
31	Tilt Cylinder Handle Weldment	703445	1



Center Tunnel Assembly

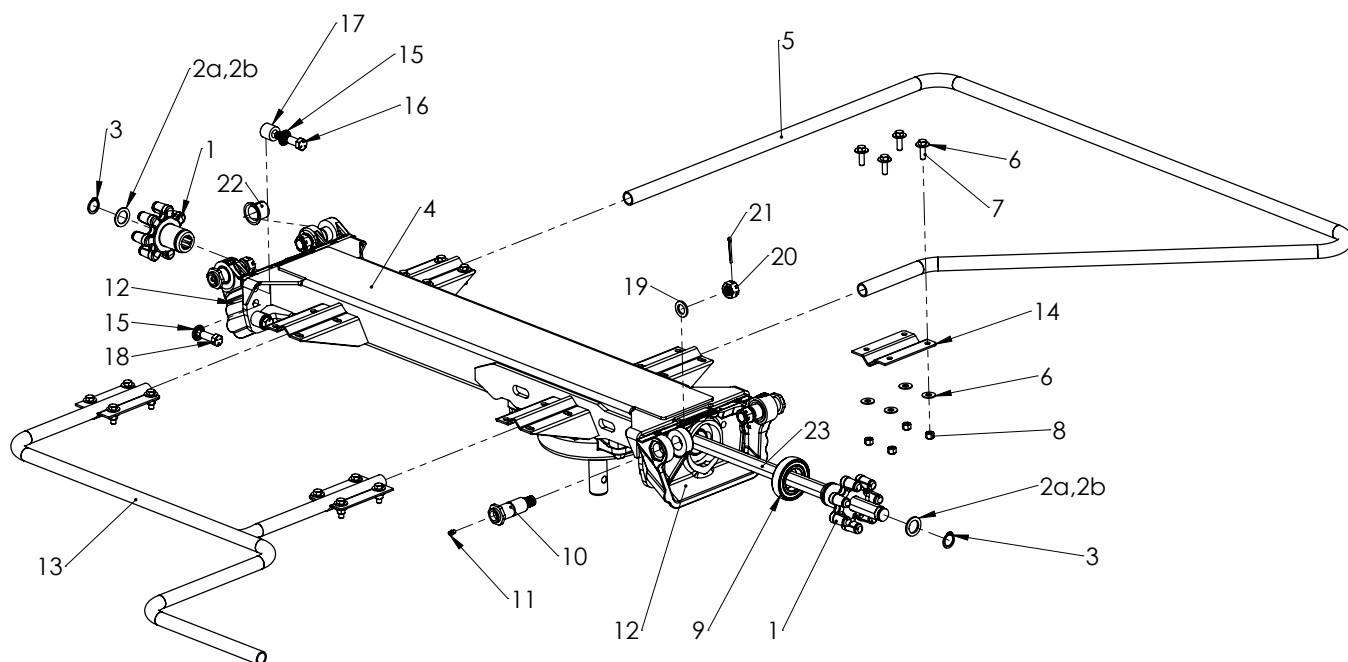
Beiler Seal Kit
for #3 is P/N
703303SK-99



Ref#	Description	Part#	Qty
1	5/8-11 X 1-3/4 Hex HEAD BOLT,	000625	
2	5/8 SAE Flat Washer Zinc	001076	
3	6102 Ext. Tunnel Weldment	704174	
4	CYL, 2 X 30 Weld Cross Tub Cyl.	703303	
5	90 Degree Elbow, - #4 MJ X #6 M	700907	
6	Pin, Cylinder Pin, Inner	701016	
7	1" X 1-1/2 Machinery Bushing 14 Ga.	001008	
8	1/4 X 1-3/4 Roll Pin Zinc	500187	
9	Casting Finger Cover	705026	
10	1" Heavy Duty Ext. Retaining Ring	702883	
11	7 Finger Drive, Forging	703546	
12	Center Hex Shaft 6202/6102	706031	
13	1/4-28 Special Taper Fitting	400117	
14	Pivot Pin Weldment	705013	
15	3/4 X 1-1/4 Machinery Bushing, Plated	400146Z	
16	3/4-16 Castle Nut, Plated	705070	
17	6100, 8100 Middle Guard	703344	
18	3/8-16 X 1-1/4 Hex Head Bolt	000275	
19	3/8 USS Flat Washer, Zinc	001035	
20	3/8 Lock Washer, Zinc	000820	
21	1/4-20 X 3/4" Alloy Button	000146	

Ref#	Description	Part#	Qty
22	Rubber Cover Plate	704252	
23	1/4 USS Flat Washer, Zinc	001020	
24	1/4-20 X 3/4 H.H.B. Grade 5	000175	
25	Wing Bumper	703324	
26	Wing Stop Plate	704234	
27	3/8-16 Nylon Locknut Nut, Zinc	003000	
28	Guard Cradle	702696	
29	5/8-11 X 10-1/2 Hex Head Bolt, Gr.5 Zinc	000691	
30	5/8 Stover Lock Nut, Grade C	900145	
31	5/8-11 X 2-1/2 Hex Head Bolt	000620	
32	5/8 Lock Washer, Zinc	000860	
33	5/8-11 Hex Nut, GR.5 Zinc	000970	
34	5/16-24 Hex Jam Nut Zinc	001116	
35	5/16-24 X 1/2 Set Screw	001121	
36	Shield Mounting Bracket WDMT	703145	
37	Right Inner Weldmt 6102	704139	
38	Left Inner Weldmt 6102	704140	
39	9/16-12 X 2-1/2 H.H.B. Gr. 5 Zinc	000602	
40	9/16-12 X 1-1/2 H.H.B. Gr. 5 Zinc	000577	
41	9/16" Serrated Conical Plated	705000	
42	Bolt Ext. Tube	704150	

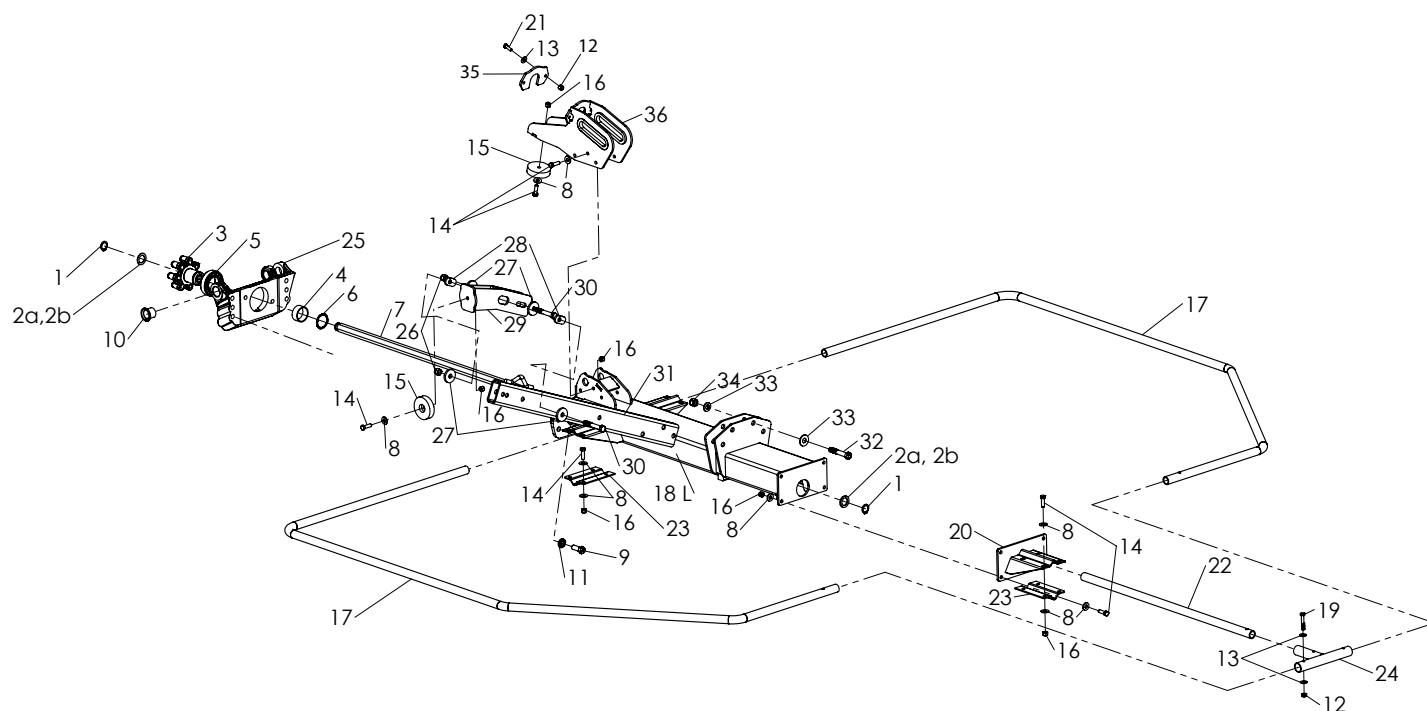
Inner Wing Assembly



Ref#	Description	Part#
1	7 Finger Drive, Forging	703546
2a	Machinery Bushing 14Ga.	001008
2b	Machinery Bushing 10Ga.	001006
3	1" Heavy Duty Ext. Retaining Ring	702883
4	Middle Wing Weldment 6102	704142
5	6100, 8100 Middle Wing Guard	703263
6	3/8 USS Flat Washer, Zinc	001035
7	3/8-16 x 1-1/4 Hex Head Bolt	000275
8	3/8-16 Nylon Lock Nut, Zinc	003000
9	Spherical Bearing Finger Drive	705028
10	Pivot Pin, Cast Joint	705014
11	1/4-28 Special Taper Fitting	400117

Ref#	Description	Part#
12	Pivot Casting (Machined)	703547
13	Inner Guard Weldment	703056
14	Guard Cradle	702696
15	9/16" Serrated Conical Plated	705000
16	9/16-12 x 2-1/2 Hex Head Bolt	000602
17	Bolt Ext. Tube	704150
18	9/16-12 x 1-1/2 Hex Head Bolt	000577
19	3/4 x 1.25 Mach. Bushing 10Ga.	400146Z
20	3/4-16 Castle Nut, Plated	705070
21	5/32 x 1-1/2 Cotter Pin	001215
22	CUSN8 Diamond Indent Bearing	703780
23	Middle Wing Hex Shaft	703051

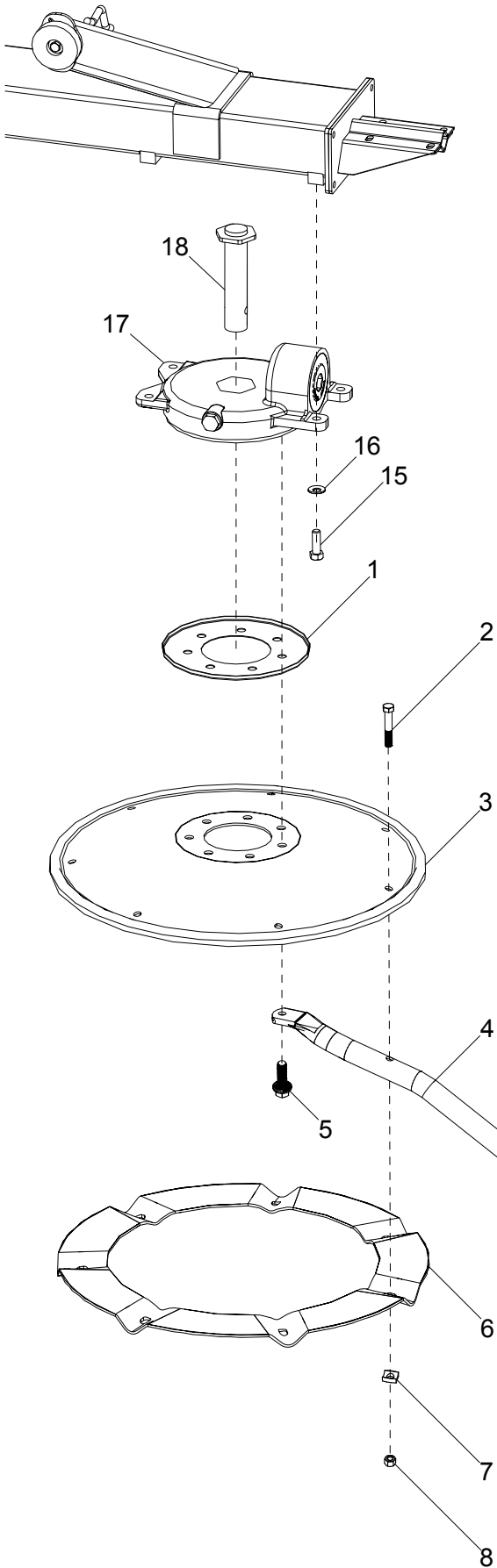
Outer Wing Assembly



Ref#	Description	Part#	Qty
1	1" Heavy Duty Snap Ring	702883	1
2a	Machinery Bushing 14Ga.	001008	2
2b	Machinery Bushing 10Ga.	001006	5
3	7 Finger Drive, Forging	703546	1
4	Finger Drive Retaining Tube	704060	1
5	Spherical Bearing Finger Drive	705028	1
6	Spirol Retaining Ring 45mm	704059	1
7	Hex Shaft, Wing	704057	1
8	3/8 USS Flat Washer, Zinc	001035	
9	9/16-12 x 1-1/2 Hex Head Bolt	000577	6
10	CUSN8 Diamond Indent Bearing	703780	2
11	9/16 Serrated Conical Plated Washer	705000	6
12	5/16-18 Nylon Lock Nut, Zinc	002999	
13	5/16 USS Flat Washer Zinc	001030	
14	3/8-16 x 1-1/4 Hex Head Bolt, Gr5	000275	
15	Wing Bumper	703324	2
16	3/8-16 Nylon Lock Nut, Zinc	003000	
17	Outer Guard - 6101	703341	2
18	Outer Wing Tunnel 02 Series	705120	1
19	5/16-18 x 2 Hex Head Bolt Gr. 5	000122	3

Ref#	Description	Part#	Qty
20	Guard Mounting Plate	702699	1
21	5/16-18 x 1 HHB Gr.5	000221	
22	Outer Guard Support Pipe	703337	1
23	Guard Cradle	702696	3
24	Guard Pipe Connection Weldment	703340	1
25	Pivot Casting (Machined)	703547	1
26	1/2" Nylon locknut	000950	
27	Bottom Tine Washer	701004	
28	Cam Adjustment for Arm	704040	2
29	Adjustable Arm Weldment	704229	1
30	1/2-13 x 3-1/4 HHB Gr.5	000477	
31	Bolted Transport Arm	703906	1
32	9/16-12 x 3-1/4 HHB Gr.5	000584	
33	9/16 USS Flat Washer	001065	
34	9/16-12 Nylon Lock Nut	000963	
35	Cylinder Rest Bumper	703321	1
36	Cylinder Bracket Weldment 6102	704179	1

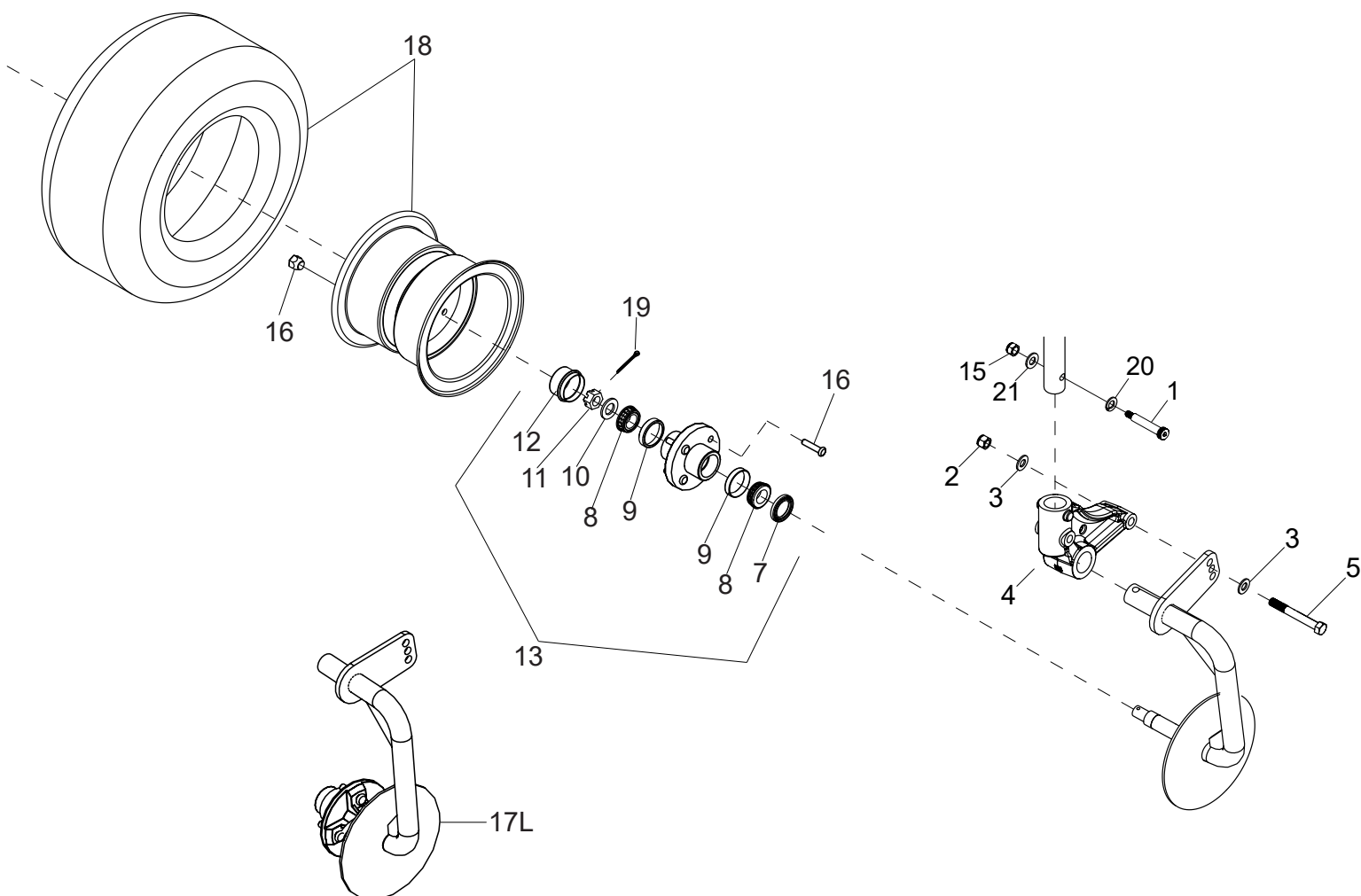
Rotor & Tine Arm



Ref#	Description	Part#	Qty (per rotor)
1	Hay Wrap Guard	702734	1
2	7/16" x 2-1/2" HHB	000375	7
3	Tine Plate	702714	1
4	Tedder Arm	702718	7
5	7/16" X 1-1/2" Flanged HHB	000725	7
6	Tedder Arm Brace	700942	1
7	Radius Washer	701008	7
8	7/16" Nylon Lock Nut	000385	7
9	Lock Nut, 1/2"	000950	7
10	Radius Washer	701008	7
11	Black Tine, Counter Clockwise	700901	7
11a	Grey Tine, Clockwise Rotation	700929	7
12	Tine Pitch Adjustment Washer	701005	7
13	Bottom Tine Washer	701004	7
14	Bolt, 1/2 x 3	000471	7
15	1/2" x 1-1/2" Hex Bolt	000435	4
16	1/2" Serrated Washer	702821	4
17	Gearbox Counter Clockwise	704002	1
	Gerabox Clockwise	704019	

*Crosshole in Spindle Assembly (ID 18) was changed from 0.472" to 0.500" starting with serial number 95061.

Axle Assembly

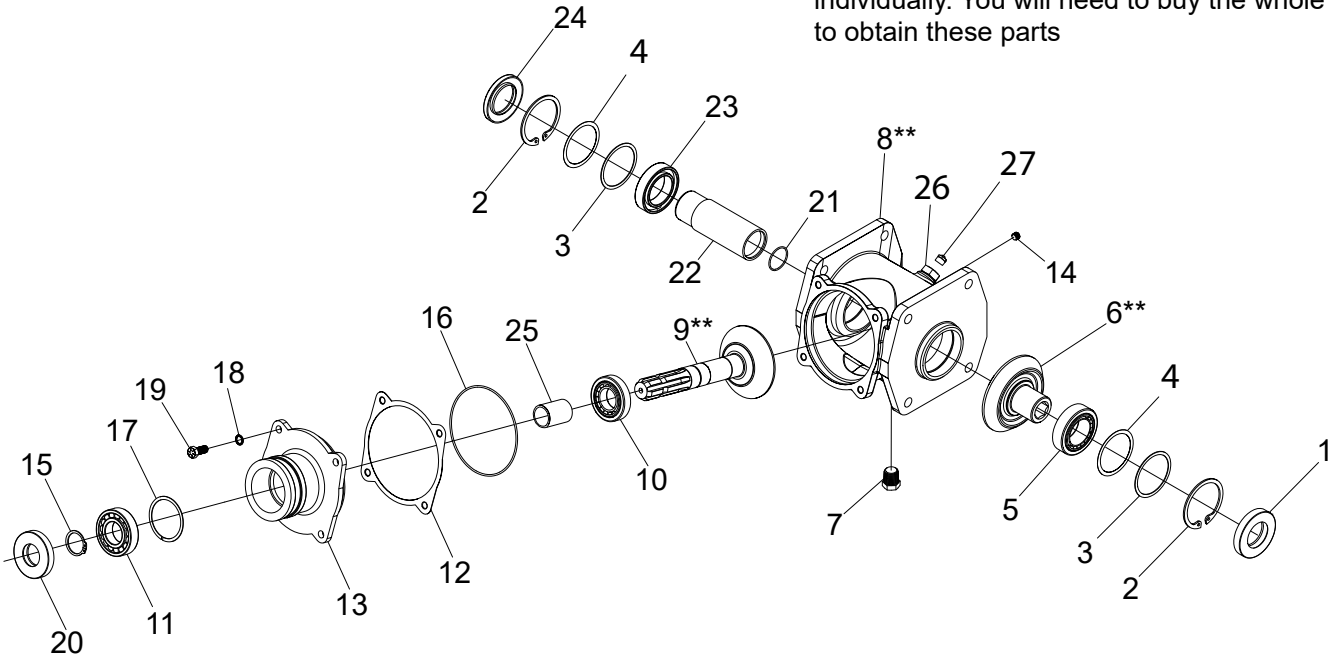


Ref#	Description	Part#	Qty (per axle)
1	1/2" x 2-1/2 x 5/16" Shoulder Bolt	703772	1
2	1/2"-13 Nylon Lock Nut	000950	1
3	1/2" SAE Flat Washer	001061	2
4	Spindle Boot Casting	705150	1
5	1/2" -13 x 4" HHB	000490	1
7	Grease Seal	500201	1
8	Bearing, L44643	500202	2
9	Race, L44610	500204	2
10	Spindle Washer	500206	1
11	Spindle Nut	500207	1
12	Dust Cap	500209	1
13	Complete Hub	500199	1

Ref#	Description	Part#	Qty (per axle)
15	3/8 Nylon Lock Nut	003000	1
16	Lug Bolt (for threaded hub)	500210	4
	Stub Bolt (drive in)	508505	4
	Lug Nut (for drive in stud)	508506	4
17L	Left Spindle and Hub Package	702912	1
17R	Right Spindle and Hub Package	702913	1
18	Tire & Wheel Assembly	500220	1
19	Cotter Pin 440 HUB	500208	1
20	1/2" Lock Washer	000840	1
21	3/8 Washer, Zinc	001035	1

Input Gearbox Assembly

Part numbers with ** are not available to purchase individually. You will need to buy the whole gearbox to obtain these parts



Ref#	Description	Part#
1	Oil Seal,- 45Mm X 80Mm X 13Mm	702655
2	Int. Retaining Ring, 80Mm, Din 472-080	702643
3	Input Gear 20 Gauge Shim	702661-36
4	Center Gear Shim 0.003" Thick	702661-003
5	33109 Taper Bearing Set	702841
6	20T High Speed Center Gear,-(Hex Drive)	703573
7	X100 Series Plug	703115
8	Center Gearbox 17X20 Housing	703560
9	17T High Speed Pinion	703572
10	30207 Tapered Roller Bearing	703564
11	6207 Open Ball Bearing	702644
12a	Input Shaft Housing 0.030" Shim	702645-030
12b	Input Shaft Housing 0.036" Shim	702645-036
12c	Input Shaft Housing 0.024" Shim	702645-024

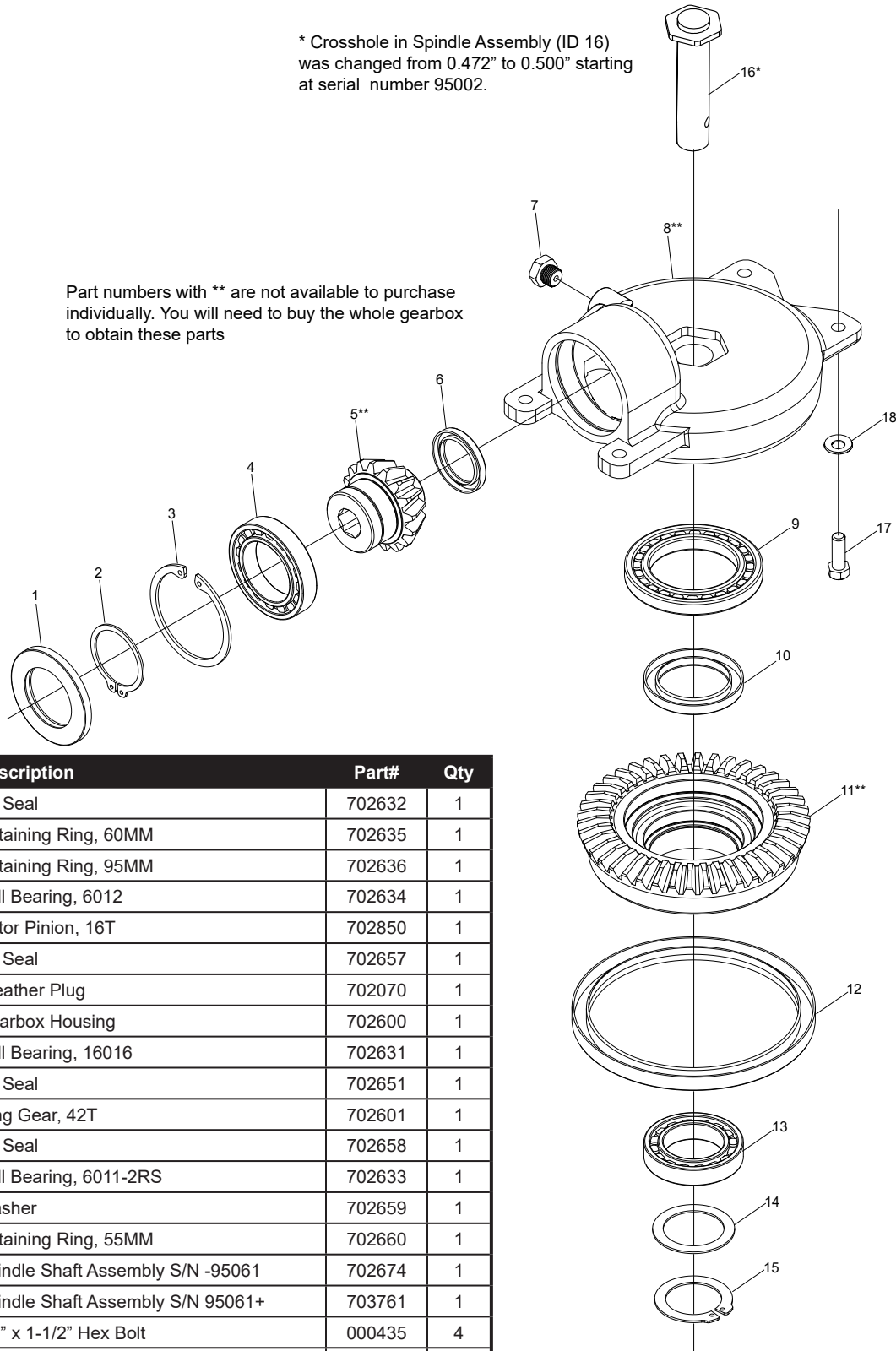
Ref#	Description	Part#
13	Input Shaft Housing For Tapered Roller Bearing	703563
14	1/8 NPT Pipe Plug	502298
15	Ext. Retaining Ring, 35Mm	702648
16	Input Cap O-Ring	703659
17	Wave Spring	703825
18	7/16 Serrated Safety Washer, 0130155	702663
19	7/16-20 X 1 Hex Head Bolt Gr. 8	000349
20	Oil Seal,- 35Mm X 72Mm X 12Mm	702656
21	O-Ring	702646
22	Input Gear Spacer For 17X20 Gearbox	703570
23	6010 Open Ball Bearing	702638
24	Oil Seal,- 50Mm X 80Mm X 8Mm	702654
25	Pinion Bearing Sacer	703885
26	Pipe Adaptor 5406-08-02	705088
27	Alemite 47200 Pressure Relief Fitting	705089
	Complete High Speed Center Gearbox	703621

Rotor Gearbox Assembly



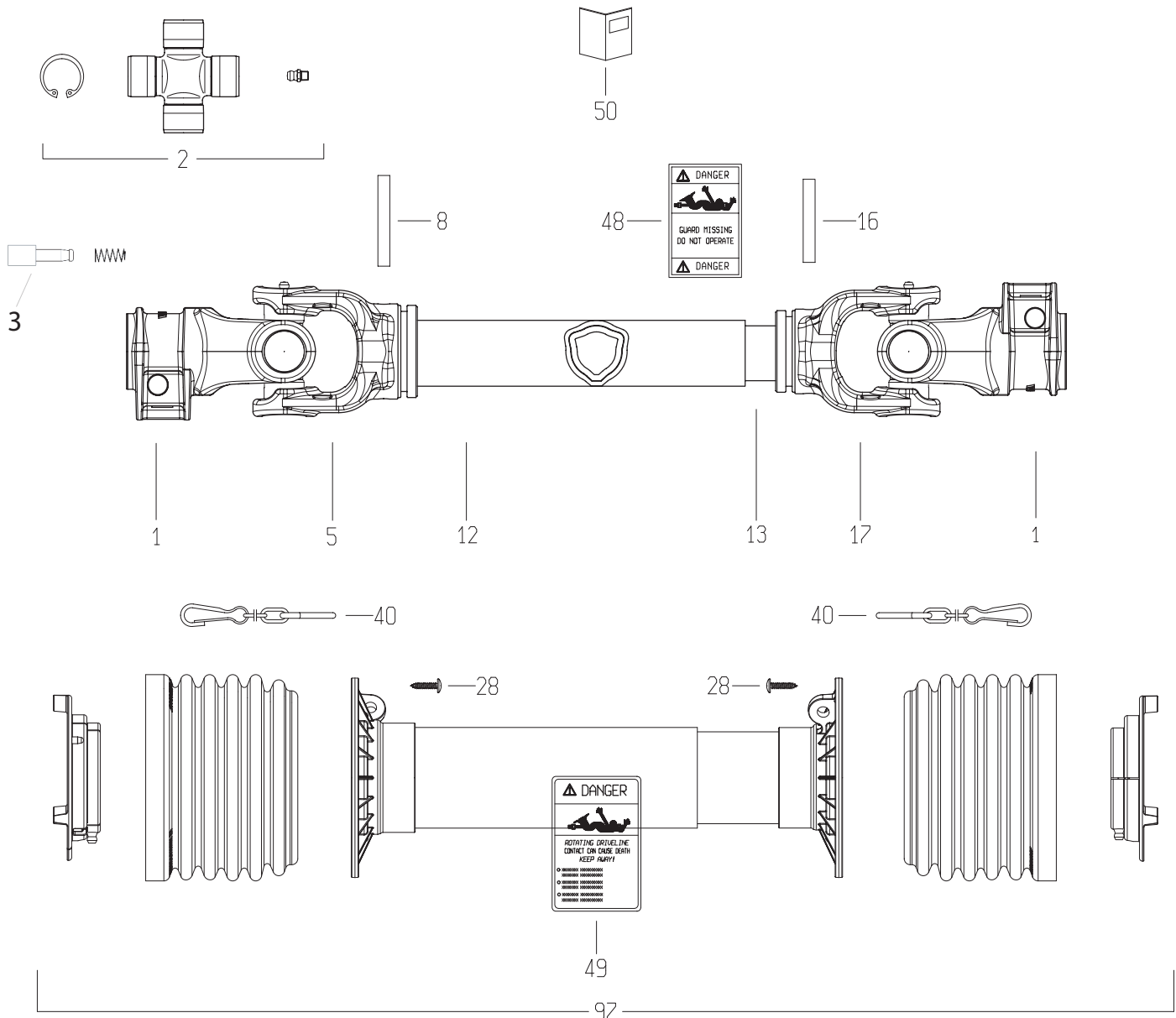
* Crosshole in Spindle Assembly (ID 16)
was changed from 0.472" to 0.500" starting
at serial number 95002.

Part numbers with ** are not available to purchase
individually. You will need to buy the whole gearbox
to obtain these parts



Ref#	Description	Part#	Qty
1	Oil Seal	702632	1
2	Retaining Ring, 60MM	702635	1
3	Retaining Ring, 95MM	702636	1
4	Ball Bearing, 6012	702634	1
5	Rotor Pinion, 16T	702850	1
6	Oil Seal	702657	1
7	Breather Plug	702070	1
8	Gearbox Housing	702600	1
9	Ball Bearing, 16016	702631	1
10	Oil Seal	702651	1
11	Ring Gear, 42T	702601	1
12	Oil Seal	702658	1
13	Ball Bearing, 6011-2RS	702633	1
14	Washer	702659	1
15	Retaining Ring, 55MM	702660	1
16a	Spindle Shaft Assembly S/N -95061	702674	1
16b	Spindle Shaft Assembly S/N 95061+	703761	1
17	1/2" x 1-1/2" Hex Bolt	000435	4
18	1/2" Serrated Washer	702821	4
	Gearbox Counter Clockwise	704002	
	Gearbox Clockwise	704019	

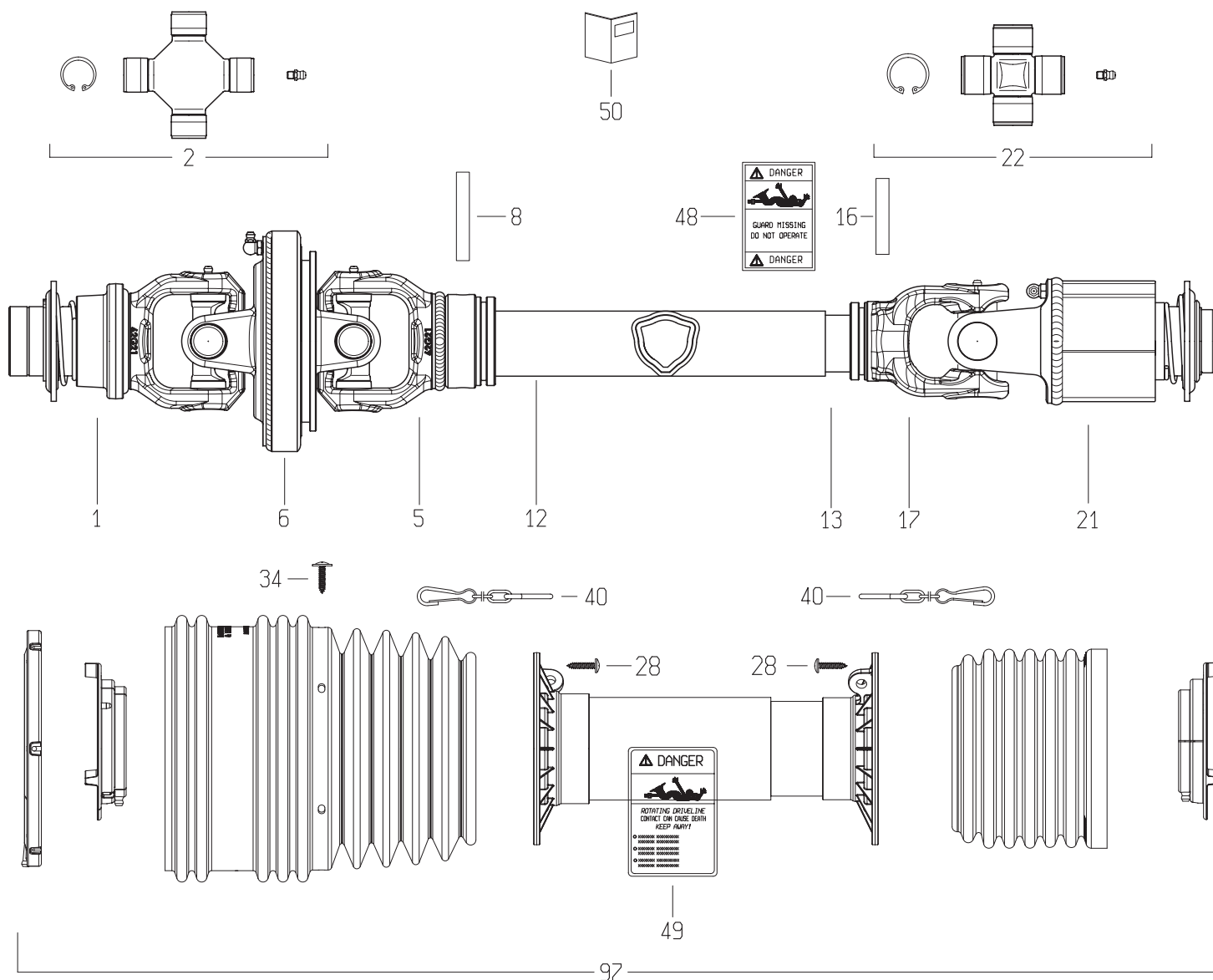
Rear PTO Shaft Assembly (Bondioli)



Ref#	Description	Part#
1	Yoke #4/S4 1-3/8"Z6 Shrouded Pin (007)	500427
2	Cross Kit S4-G4 27X74.6 Cap Zerk	500428
3	Locking Pin w/spring	703870
5	Tube Yoke #4-G4 Outer (43.5)	500429
8	Flexible Roll Pin 8X60 Din1481	500430
12	Cardan Tube Outer 12508 L=1170	703829
13	Cardan Tube Inner 12507 L=1170	703830
16	Flexible Roll Pin 8X55 Din1481	500433
17	Tube Yoke #4-G4 Inner (36.0)	500434

Ref#	Description	Part#
28	Screw 4.8X22 Self Tap Zinc	500417
40	Shield Chain W/S-Hook L=500Mm	500420
48	Label - Danger - Outer Drive Tube	500421
49	Label - Danger - Outer Shield Tube	500422
50	Instruction Booklet - N.america Global	500423
93	Half Shaft Cleared	703831
94	Half Shaft Cleared	703832
97	Complete Shield Kit	701080
	Complete PTO Shaft	701212

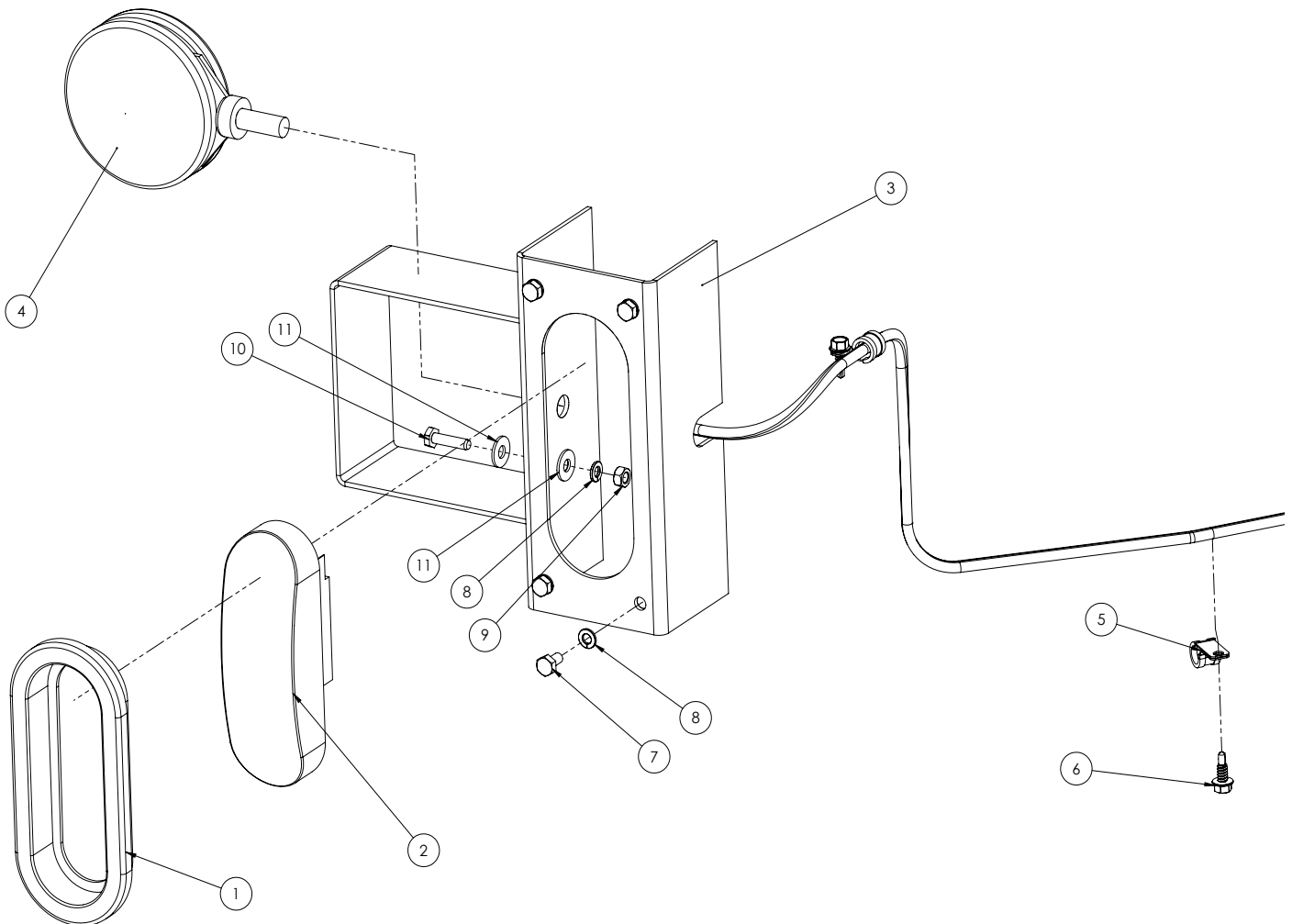
Front PTO Shaft Assembly (Bondioli)



Ref#	Description	Part#
1	Yoke S6/1R6 Rt El 80°Cv 1-3/8"Z6 (Wr7)	703834-99
2	Cross Kit S6-1R6-G5-G7 El 80°Cv 27X100	703835
5	Outer Tube Yoke	703836
6	Central Body 1R6-S6-G5-G7 80°Cv Sft El	703837-99
8	Flexible Roll Pin 10X70 Din1481	703838-99
12	Cardan Tube Outer 12520 L=700	703839-99
13	Cardan Tube Inner 12597 L=700 Rilsan	703857-99
16	Flexible Roll Pin 10X60 Din1481	703841
17	Tube Yoke #5-G5 Inner 5N7 (45.0)	703842-99
21	Torque Limiter	703843-99
22	Cross Kit S5-S6-G5 30.2X79.4 Cap Zerk	703844-99
26	Shield Support G5 Outer Global	703845-99

Ref#	Description	Part#
28	Screw 4.8X22 Self Tap Zinc	500417-99
34	Screw 4.8X22 Self Tap Zinc Flange Head	503112
40	Shield Chain W/S-Hook L=500Mm	500420
48	Label - Danger - Outer Drive Tube	500421-99
49	Label - Danger - Outer Shield Tube	500422-99
50	Instruction Booklet - N.America Global	500423-99
97	Complete Shield Kit	702098-99
	Complete PTO Shaft	702097-99

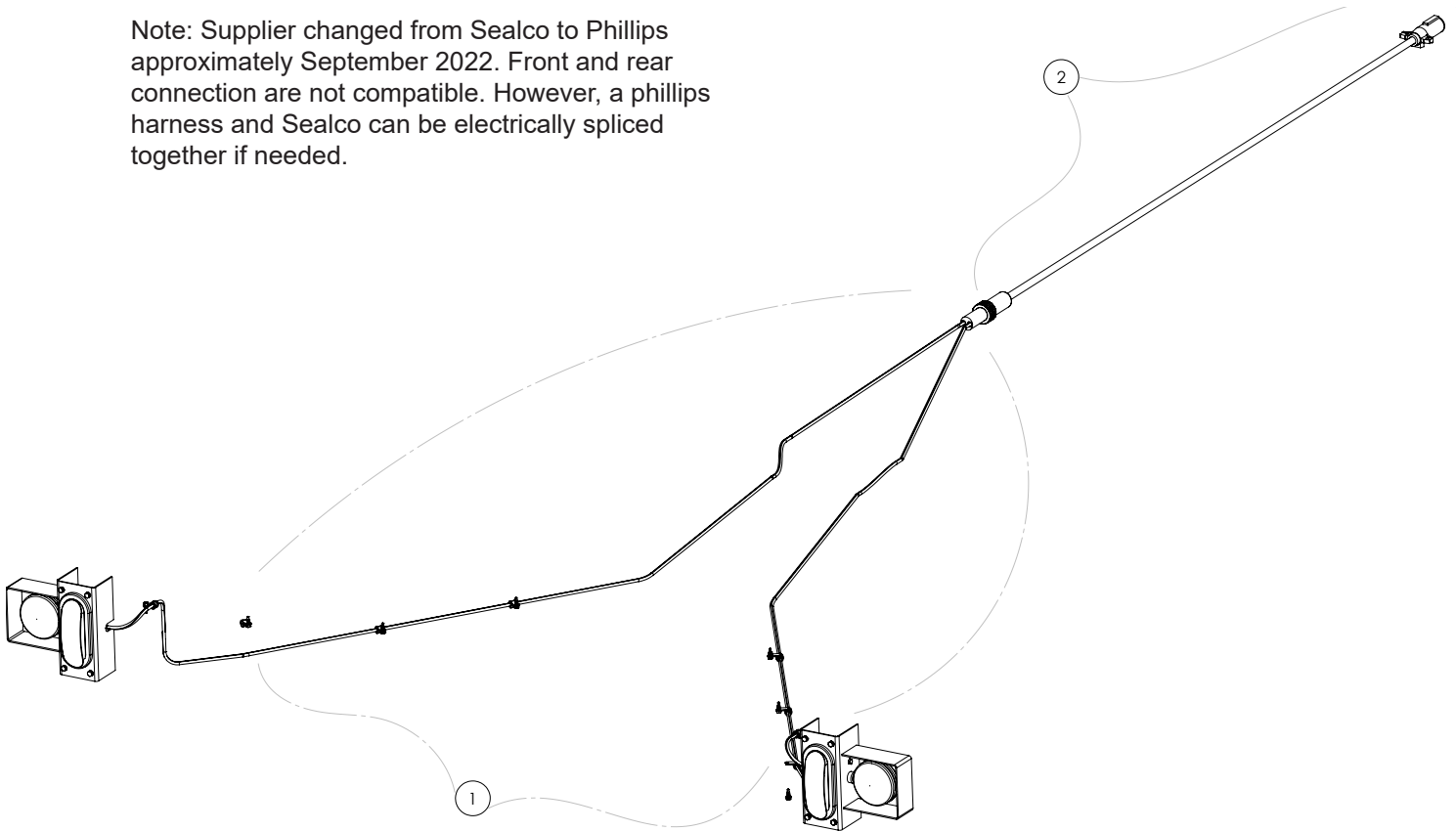
Lighting



Ref#	Description	Part#
1	Grommet, 6" Oval Grommet	100140
2	Light, 6" Oval Tail Light	100139
3	Light Box Weldment	702506
4	Light, Pedestal Mount Dual Facing	507164
5	3/8" Loom Clamp	702458
6	#1/4-14 x 3/4 Self Drill Screw	000115
7	1/4-20 x 1/2 Hex Head Bolt	000170
8	1/4" Split Lock Washer	000820
9	1/4" Hex Nut	000900
10	1/4-20 x 1" Hex Head Bolt	100148
11	1/4" USS Washer	001020

Wiring (Harness)

Note: Supplier changed from Sealco to Phillips approximately September 2022. Front and rear connection are not compatible. However, a phillips harness and Sealco can be electrically spliced together if needed.



Ref#	Description	Part#
1a	Rear Harness Section (SEALCO)	702083
1b	Rear Harness Section (PHILLIPS)	702084
2a	Front Harness Section (SEALCO)	703592
2b	Front Harness Section (PHILLIPS)	703594

Decals

Decal Key & Dimensions	Quantity	Product #
W#1 - 1.89" H x 13.3" W	1 Per Kit	#903124
W#2 - 2.6" H x 6.2" W	1 Per Kit	#ES10893
W#3 - 2.0" H x 6.9" W	1 Per Kit	#903114
W#4 - 2.25" H x 7.625" W	2 Per Kit	N/A
W#5 - 2.6" H x 6.2" W	2 Per Kit	#903106
W#6 - 2.0" H x 5.0" W	2 Per Kit	#903190
W#7 - 4.0" H x 7.0" W	3 Per Kit	#704168
W#8 - 2.25" H x 7.625" W	1 Per Kit	N/A
W#9 - 2.0" H x 4.5" W	2 Per Kit	N/A
W#10 - 4.0" H x 7.0" W	1 Per Kit	N/A
C#1 - 4.5" H x 4.5" W	1 Per Kit	#903103
C#2 - 2.0" H x 2.6" W	1 Per Kit	#903107
D#1 - 2.913" H x 5.827" W	1 Per Kit	#5PE903102

I#1 - 1.6" H x 5.75" W	1 Per Kit	Cut to dimensions
M#1 - 2.0" H x 9.0" W	2 Per Kit	Cut to dimensions
M#2 - 2.0" H x 9.0" W	1 Per Kit	Cut to dimensions
M#3 - 1.25" H x 3.5" W	4 Per Kit	Cut to dimensions
M#4 - 3.75" H X 2"W	1 Per Kit	Cut to dimensions
P#1 - 3.375" x 11.75"	1 Per Kit	#702196
P#2 - 3.375" x 11.75"	1 Per Kit	#702196
P#3 - 2.875" x 31.75"	1 Per Kit	#703708
P#4 - 2.875" x 31.75"	1 Per Kit	#703708

W#9



W#8



P#1



P#2



P#3



P#4



W#1



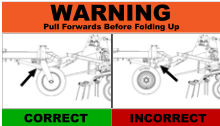
M#1



M#2



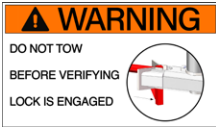
W#10



M#4



W#7



W#2



W#3



W#4



W#5



W#6



I#1



C#1



C#2



M#3



D#1

